

Worm gear sets.

Catalogue worm gear sets and customised worm gear sets

 **FramoMorat**
Franz Morat Group



Catalogue worm gear sets and customised worm gear sets

Advanced production methods combined with years of experience in manufacturing gears and providing customers with sound advice have made Framo Morat's worm gear sets a byword for quality. In recent decades Framo Morat worm gear sets have won appreciable market shares both in Germany and abroad. Besides our catalogue worm gear sets (made to the Framo Morat standard), which we keep in stock in moderate quantities, we also manufacture customised worm gear sets in compliance with customer specifications. Our catalogue worm gear sets are generally available in a wide range of centre distances and transmission ratios directly from stock. Our factory can calculate and manufacture centre distances and transmission ratios deviating from the Framo Morat standard, although it will not always be possible to use available gear cutting tools.

The worm gear sets are usually right-handed but can be produced left-handed on request. Depending on the transmission ratio, tooling will have to be procured first.

Pressure Angle

Due to the manufacturing process, the teeth have a K flank shape. The pressure angle is generally 15° and therefore deviates from the DIN standard of 20°. A pressure angle of 15° allows more favourable radial force component conditions. This reduces the bending stress of the worm shaft and the pushing away of the associated worm gear, reducing the noise and increasing the service life. The efficiency differences due to the modification of the pressure angle are negligible.

Metric conversion table

Our standard worm gear sets are primarily designed in metric scales. The catalog data can be converted into 'English measures' by using the following conversion table:

Metric units	Factor	English units
Torque (Nm)	x 8.85	in.lb.
Distance (mm)	x 0.03937	in.

ISO-tolerances

The worm gear drawings show ISO-tolerances like $\varnothing 32^{H7}$. If you are not familiar with ISO-tolerances please call Framo Morat or the local distributor to get the precise dimensions.

Construction materials

The worms are made of case hardened steel with ground bore and worm profile. The worm gears are made of a special alloy (copper-zinc alloy with additives of aluminum, silicon and manganese). It is treated for better sliding characteristics. The chemical resistance is very high due to aluminum additives.

Brass worm gears

Brass worm gears have good corrosion resistance, high strength, good sliding properties and high wear resistance.

Note:

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Plastic worm gears

Plastic worm gears are suitable for low sliding speeds ($< 1.5 \text{ m/s}$) and medium tooth pressure due to their bad thermal conductivity. Worms have to be hardened and ground.

The thermal expansion coefficient is appr. 4 times higher than with brass. Therefore the backlash shouldn't be too small.

Bronze worm gears

Cu Sn 12 DIN EN 1982

Comparatively soft material with good wear resistance, suitable for high sliding speeds.

Cu Sn 12 Ni DIN EN 1982

Comparatively soft material with very good wear resistance, suitable for very high sliding speeds.

CuAl10Fe5Ni5 DIN EN 1982

Comparatively hard material for high torque and low speed.

Cast iron worm wheels

EN-GJS-400-15 DIN EN 1563 / EN-GJL-250 DIN EN 1561

Only suitable for low planing speeds.

Torque factor

The catalog torque ratings are based on 2,800 rpm worm speed. The following table shows the torque factors for different worm speeds:

n_1	2800 rpm	1400 rpm	950 rpm	700 rpm	500 rpm	250 rpm	125 rpm
factor n_1	1	1,12	1,2	1,26	1,33	1,49	1,67

Lifetime factor

The catalog torque ratings are based on 3000 hours expected lifetime. The following table shows the torque ratings for different lifetimes:

life time	appr. 3000 h	appr. 1500 h	appr. 6000 h
factor L_h	1	1,4	0,71

1. Calculation example (without consideration of the operating conditions)

worm gear set A40 U35, lubrication with mineral oil,
worm speed 700 min⁻¹, life time 1500 h

Question: What's the expected maximum torque?

Output torque:

$$\begin{aligned}
 &= T_2 (\text{Mineral oil}) \times n_1 (\text{Factor}) \times L_h (\text{Factor}) \quad T_2 \text{ see tables from page 7} \\
 &= 37,2 \text{ Nm} \times 1,26 \times 1,4 \\
 &= 65,6 \text{ Nm}
 \end{aligned}$$

Attention! The torque is limited by the tooth strength of the gear. The tooth strength is reached at approx. 300% of the catalog specification for synthetic oil (T SO). 2 EXAMPLE: Breaking point for A40 U35 = 46,5 Nm x 3 = 139,5 Nm.

Application factors

Due to the wide range of applications the following factors are recommendations which enable the customer to choose the correct configuration. The case temperature shouldn't exceed 80°C.

shocks	none	moderate	heavy
shock factor f_1	1	1,2	1,5

No. of starts	10/h	60/h	360/h
start factor f_2	1	1,1	1,2

duty cycle	<40 %	<70 %	<100 %
duty cycle factor f_3	1	1,15	1,3

2. Calculation example (with consideration of the operating conditions)

worm gear set A40 Ü35; $T_2 = 65,6 \text{ Nm}$ (see above), but with the following operating conditions:

- heavy shocks
- 360 starts / h
- 100 % duty cycle

Output torque

$$\begin{aligned} &= \frac{T_2}{f_1 \times f_2 \times f_3} \\ &= \frac{65,6 \text{ Nm}}{1,5 \times 1,2 \times 1,3} \\ &= 28 \text{ Nm} \end{aligned}$$

The relationship between life time, speed and torque can be calculated by these simplified formulas

Calculation of the life time ($L_{h \text{ neu}}$) with given torque ($T_{2 \text{ neu}}$)

$$L_{h \text{ neu}} = \left(\frac{T_{2 \text{ Nenn}} \times \text{Factor } n_1}{T_{2 \text{ neu}}} \right)^2 \times L_{h \text{ Nenn}}$$

$T_{2 \text{ Nenn}}$ = Output torque (catalog specification)
 $L_{h \text{ Nenn}}$ = Life time (catalog specification ca. 3000 h)

Calculation of the torque ($T_{2 \text{ neu}}$) with given life time ($L_{h \text{ neu}}$)

$$T_{2 \text{ neu}} = \frac{T_{2 \text{ Nenn}} \times \text{Factor } n_1}{\sqrt{\frac{L_{h \text{ neu}}}{L_{h \text{ Nenn}}}}}$$

Self locking

Self-locking is affected by lead angle, surface quality, running speed, lubrication and temperature. A distinction must be made between dynamic (from motion) and static (standstill) self-locking.

Dynamic self locking: lead angle up to 3° with grease lubrication; lead angle up to 2,5° with synthetic oil lubrication.

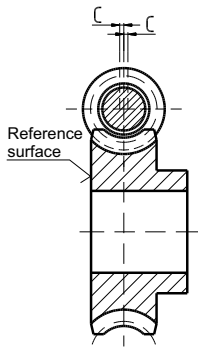
Static self locking: lead angle from 3° up to 5° with grease lubrication; lead angle from 2,5° up to 4,5° with synthetic oil lubrication.

Lead angles above 4,5° or 5° are not self locking.

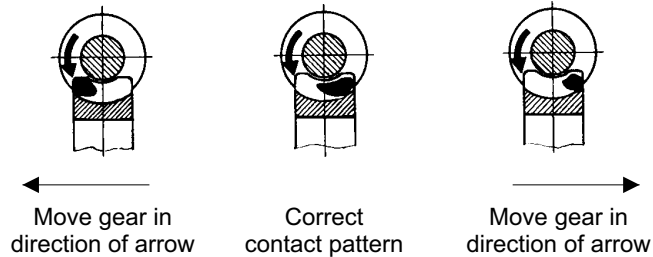
Shocks or vibrations can neutralize self-locking.

A number of factors associated with lubrication, running speed and loading can favour slip characteristics to such an extent that self-locking is counteracted. Therefore it is impossible for us to accept warranty obligations in respect to self-locking.

Mounting of the worm gear



Use the reference surface for lateral adjustment. The lateral tolerance "c" must not exceed 0,15 mm regardless of the center distance.



The contact pattern shows installation errors. The contact pattern should tend to the outgoing side. In case of reversing operation the contact pattern should tend to the center of the worm gear.

Efficiency

Generally efficiency depends on the following conditions:

- lead angle of the worm,
- running speed,
- lubrication,
- surface quality,
- mounting conditions.

The efficiency increases with growing center distance. The use of plain bearings with high coefficients of friction may affect the overall efficiency. The stated efficiency values apply for optimum mounting conditions.

Starting efficiency

The lubricating film between the flanks is not formed until the gear is running. That is the reason for a lower starting efficiency (approx. 30% below running efficiency).

Efficiency with driving worm gear

The efficiency with driving worm gear is smaller than with driving worm. The following formula can be used:

$$\eta' = 2 - \frac{1}{\eta}$$

with: η' => efficiency with driving worm gear
 η => efficiency with driving worm (specified in catalog)

if η' is negative, self locking is likely.

Customer-Specific Worm Gear Sets

Customised worm gear sets can be manufactured in compliance with customer specifications in various versions and materials.

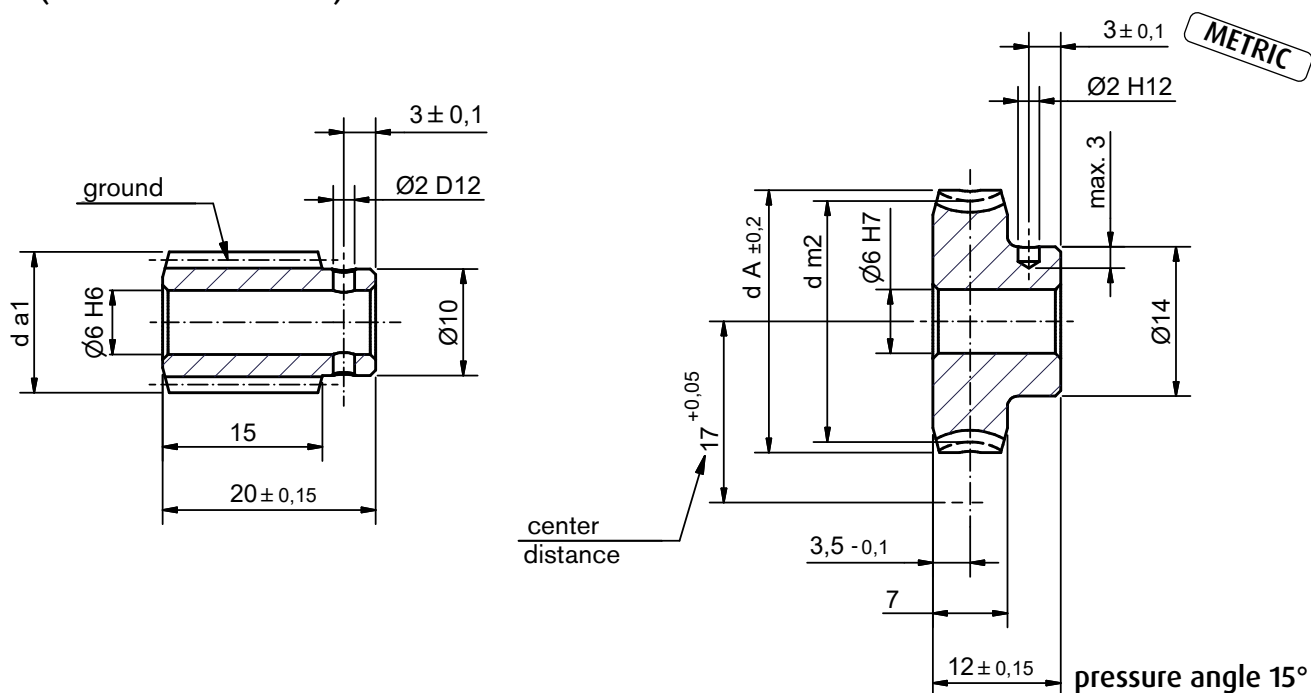
Framo Morat supplies customised worm gear sets in a centre distance range from 17 to 125 mm, with a max. worm gear diameter of 200 mm. If necessary, Framo Morat calculates the toothing data, defines the materials and surface treatment, and provides advice for lubrication and torque loads.

We use to that purpose a calculation programme based on the DIN standard. Framo Morat's vast experience gained all along 60 years of worm gear sets production has shown that, especially in the case of short delivery times and small quantities, our customer mainly opt for existing gear cutting tools. The production method must then be examined on a case-by-case basis.

Crossed helical gears

Crossed helical gears are nothing but a spur gear, which helix angle meets the lead angle of the worm. The gliding surface is only a point. The result is reduced torque or reduced life time compared with conventional worm gear sets.

A17 (17 mm center distance)



i = gear ratio

γ_m = lead angle

m = module

z_1 = number of threads

d_{m1} = pitch diameter (worm)

d_{a1} = tip diameter (worm)

z_2 = No. of teeth

d_{m2} = pitch diameter (worm gear)

d_A = max. diameter (worm gear)

T_2 = output torque

MG = mineral grease

MO = mineral oil / synthetic grease

SO = synthetic oil

Catalog	i	γ_m	m	z_1	worm		wormgear			T_2 [Nm]No.			Phe- nolic
					d_{m1}	d_{a1}	z_2	d_{m2}	d_A	MF	Brass MO	SO	
A17U2*	2,25	48°15'	0,9	8	10,15	11,95	18	23,85	25,63	1,1	1,3	1,6	0,4
A17U4	4,5	21°50'	0,75	6	12,1	13,6	27	21,9	24,6	1,7	2,0	2,6	0,7
A17U5	5	21°37'	0,7	6	11,4	12,8	30	22,6	24,6	1,8	2,2	2,7	0,7
A17U7	7	14°4'	1	3	12,34	14,34	21	21,66	24,6	1,6	1,9	2,4	0,6
A17U9	9	9°40'	0,75	3	13,4	14,9	27	20,6	22,7	1,5	1,8	2,2	0,6
A17U10	10	11°48'	0,75	3	11,0	12,5	30	23,0	24,6	1,9	2,3	2,8	0,8
A17U15	15	7°38'	0,75	2	11,3	12,8	30	22,7	24,6	1,9	2,3	2,8	0,8
A17U25	25	4°32'	0,9	1	11,4	13,2	25	22,6	24,6	1,8	2,2	2,7	0,7
A17U30	30	3°45'	0,75	1	11,45	12,95	30	22,55	24,6	1,9	2,3	2,8	0,8
A17U40	40	2°3'	0,5	1	13,98	14,98	40	20,02	21,6	1,4	1,7	2,1	0,6
A17U50	50	3°12'	0,5	1	8,95	9,95	50	25,05	27,2	1,0	1,2	1,5	0,4
A17U60	60	2°18'	0,4	1	9,95	10,75	60	24,05	26,0	1,6	1,9	2,4	0,6
A17U75	75	1°28'	0,3	1	11,74	12,34	75	22,26	24,0	1,5	1,8	2,2	0,5
A17U80	80	1°43'	0,3	1	10,0	10,84	80	24,0	25,1	1,5	1,8	2,2	0,5

* Worm gear set A17U2 only available with polished worm profile and crossed helical gear.

** The hub diameter of the A17U50 worm is 9 mm.

All worms and worm gears stocked right hand only.

Worm made of case hardened and ground steel (HV 620 - 700).

Worm gear made of CuZn37Mn3Al2PbSi-S40 or CuZn37Mn3Al2Si°. On request made of plastic or HGW 2083.

Phenolic worm gears do not have the pre-drilled start for a pin. The outside diameter of the phenolic gear hub is 18 mm.

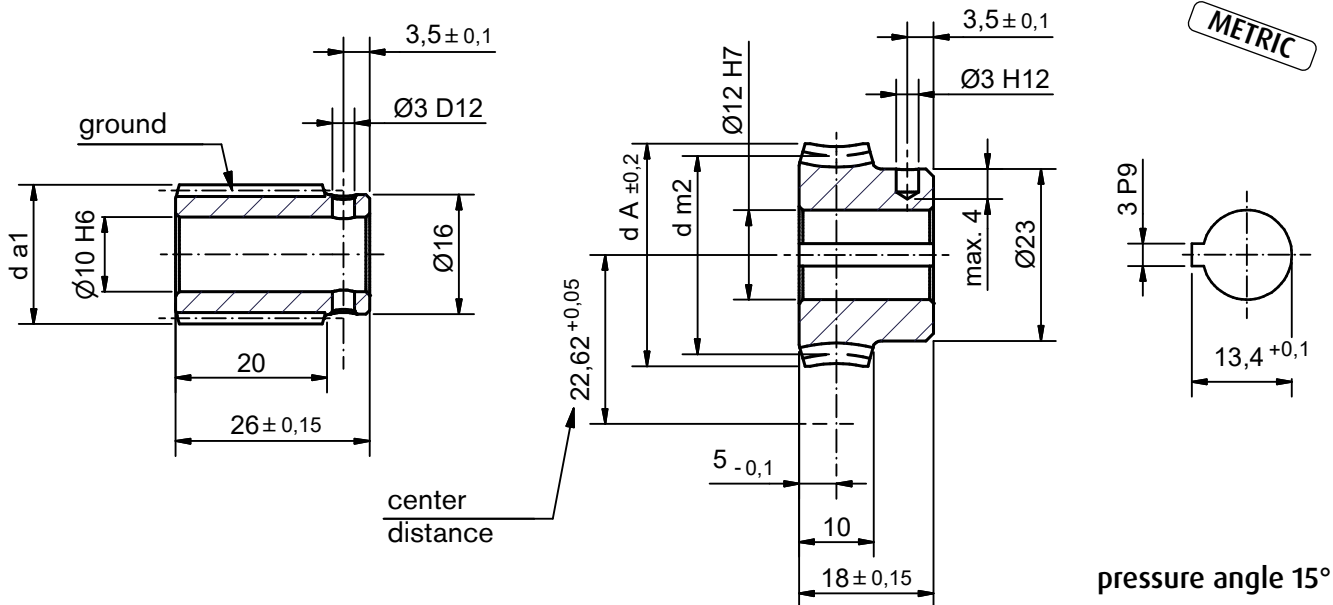
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Subject to technical changes

A22 (22.62 mm center distance)



i = gear ratio
 γ_m = lead angle
 m = module
 z_1 = number of threads
 d_{m1} = pitch diameter (worm)

d_{a1} = tip diameter (worm)
 z_2 = No. of teeth
 d_{m2} = pitch diameter (worm gear)
 d_A = max. diameter (worm gear)
 T_2 = output torque

MG = mineral grease
 MO = mineral oil / synthetic grease
 SO = synthetic oil

Catalog	i	γ_m	m	worm			wormgear			MF	T_2 [Nm]No.		
				z_1	d_{m1}	d_{a1}	z_2	d_{m2}	d_A		Brass	MO	SO
A22U3	3:1	17°36'	1,0	7	23,15	25,15	21	22,09	24,8	2,2	2,6	3,3	0,9
A22U4	4:1	19°32'	1,25	5	18,7	21,2	20	26,54	29,8	3,6	4,3	5,4	1,4
A22U7	7:1	11°46'	1,25	3	18,4	20,9	21	26,84	29,8	3,6	4,3	5,4	1,4
A22U11	10,5:1	7°41'	1,25	2	18,7	21,2	21	26,54	29,8	3,4	4,1	5,1	1,4
A22U21	21:1	3°48'	1,25	1	18,9	21,4	21	26,34	29,8	3,4	4,1	5,1	1,4
A22U30	30:1	2°50'	0,9	1	18,2	20	30	27,04	29,8	3,6	4,3	5,4	1,4
A22U40	40:1	2°20'	0,7	1	17,2	18,6	40	28,04	29,8	3,9	4,7	5,8	1,6

All worms and worm gears stocked right hand only.

Worm made of case hardened and ground steel (HV 620 - 700).

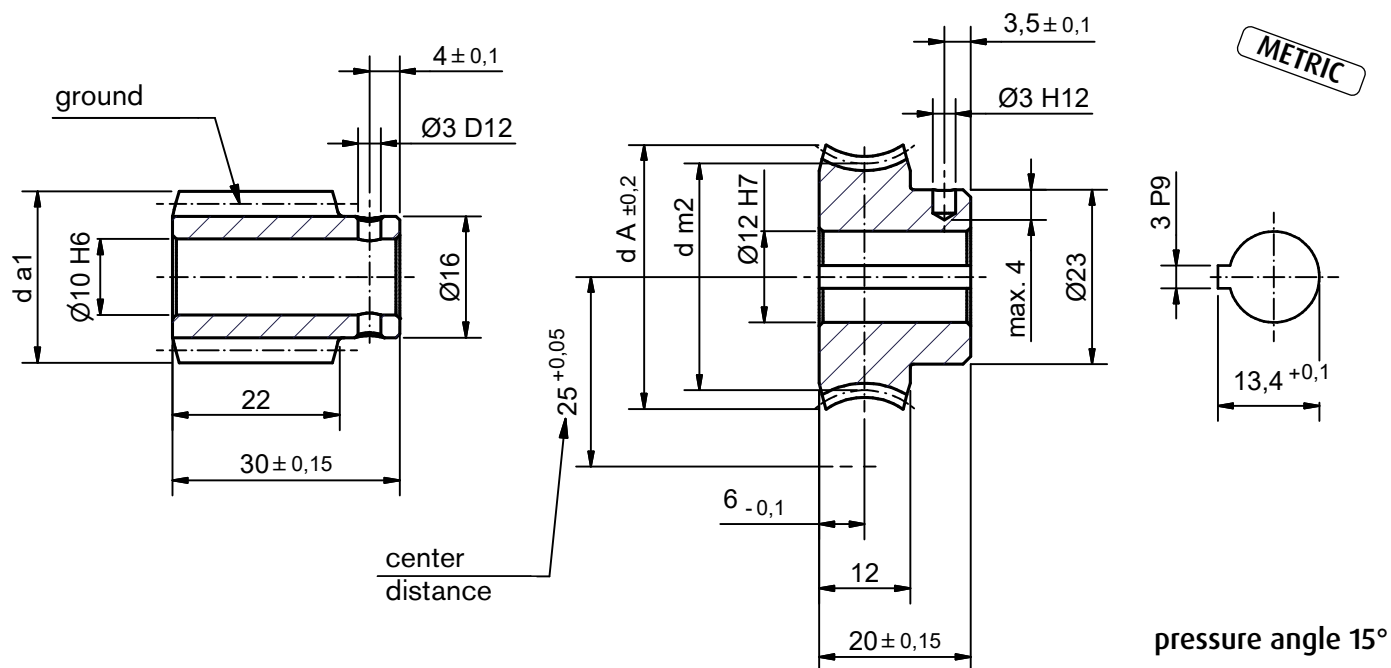
Worm gear made of CuZn37Mn3Al2PbSi-S40 or CuZn37Mn3Al2Si°. On request made of plastic or HGW 2083.

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A25 (25 mm center distance)



i = gear ratio
 γ_m = lead angle
 m = module
 z_1 = number of threads
 d_{m1} = pitch diameter (worm)

d_{a1} = tip diameter (worm)
 z_2 = No. of teeth
 d_{m2} = pitch diameter (worm gear)
 d_A = max. diameter (worm gear)
 T_2 = output torque

MG = mineral grease
 MO = mineral oil / synthetic grease
 SO = synthetic oil

Catalog	i	γ_m	m	z_1	worm		wormgear			MF	T_2 [Nm]No.		
					d_{m1}	d_{a1}	z_2	d_{m2}	d_A		Brass	MO	SO
A25U4	4:1	20°29'	1,4	5	20	22,8	20	30,0	33,5	5,1	6,1	7,6	2,0
A25U5	5:1	19°15'	1,5	4	18,2	21,2	20	31,8	34,8	6,5	7,8	9,7	2,6
A25U6	6,5:1	13°52'	1,15	4	19,2	21,5	26	30,8	34,8	6	7,2	9	2,4
A25U10	10:1	8°48'	1,5	2	19,6	22,6	20	30,4	34,8	5,9	7,1	8,8	2,4
A25U15	15:1	6°29'	1,0	2	17,7	19,7	30	32,3	34,8	5,7	6,8	8,5	2,3
A25U20	20:1	4°19'	1,5	1	19,9	22,9	20	30,1	34,8	5,8	7,0	8,7	2,3
A25U25	25:1	2°18'	1,0	1	24,96	26,96	25	25,04	27,8	4,1	4,9	6,1	1,6
A25U30	30:1	2°53'	1,0	1	19,9	21,9	30	30,1	33,5	5,9	7,1	8,8	2,4
A25U40	40:1	2°33'	0,8	1	17,96	19,56	40	32,04	34,8	6,2	7,4	9,3	2,5
A25U50	50:1	1°43'	0,6	1	19,96	21,16	50	30,04	33,5	5,1	6,1	7,6	2,0

All worms and worm gears stocked right hand only.

Worm made of case hardened and ground steel (HV 620 - 700).

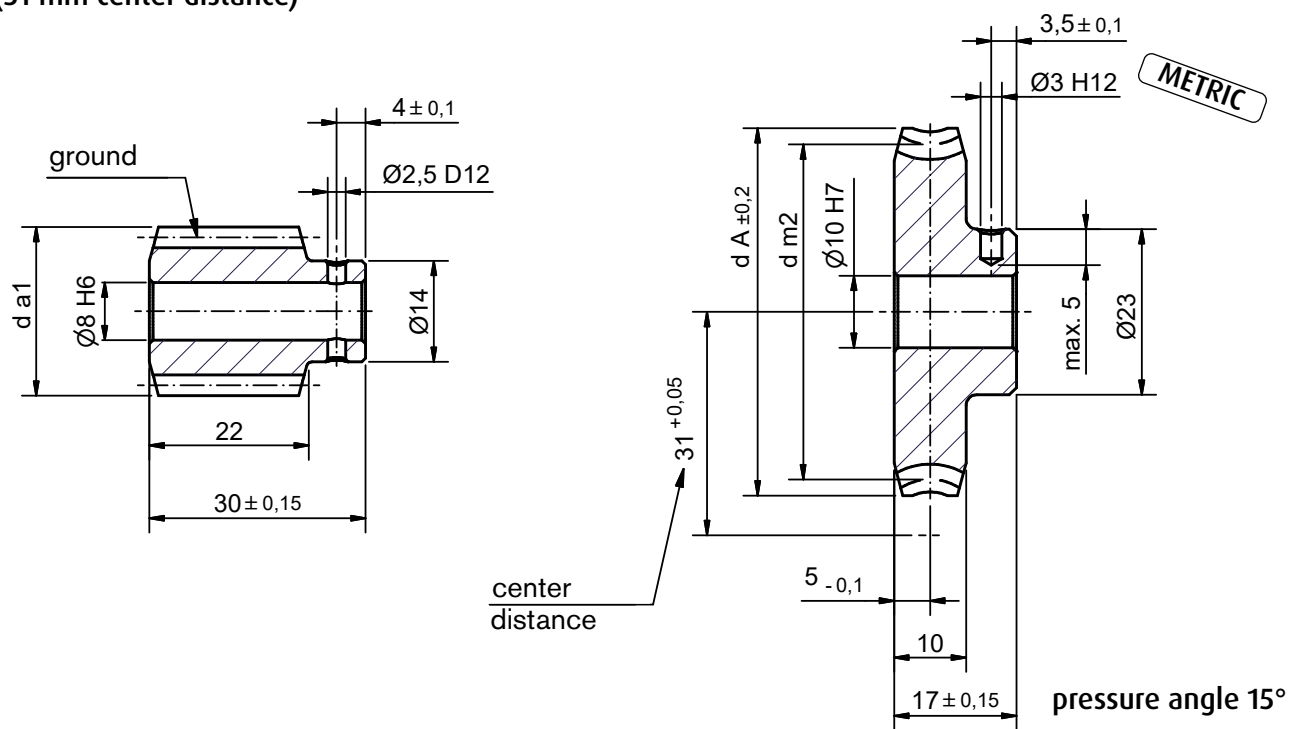
Worm gear made of CuZn37Mn3Al2PbSi-S40 or CuZn37Mn3Al2Si°. On request made of plastic or HGW 2083.

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A31 (31 mm center distance)



i = gear ratio
 γ_m = lead angle
 m = module
 z_1 = number of threads
 d_{m1} = pitch diameter (worm)

d_{a1} = tip diameter (worm)
 z_2 = No. of teeth
 d_{m2} = pitch diameter (worm gear)
 d_A = max. diameter (worm gear)
 T_2 = output torque

MG = mineral grease
 MO = mineral oil / synthetic grease
 SO = synthetic oil

Catalog	i	γ_m	m	z_1	worm		wormgear			MF	T_2 [Nm]No.		
					d_{m1}	d_{a1}	z_2	d_{m2}	d_A		Brass	MO	SO
A31U2*	2,5:1	45°15'	1,25	10	17,6	20,1	25	44,4	46,9	4,4	5,3	6,6	1,7
A31U3	3:1	35°10'	1,15	10	19,97	22,27	30	42,03	44,5	4,5	5,4	6,7	1,8
A31U4	4,28:1	25°24'	1,25	7	20,4	22,9	30	41,6	45	9	10,8	13,5	3,6
A31U5	5:1	23°46'	1,3	6	19,35	21,95	30	42,65	46,5	9,5	11,4	14,2	3,8
A31U6	6:1	18°13'	1,3	5	20,8	23,4	30	41,2	45	7,6	9,1	11,4	3,0
A31U7	7:1	20°32'	1,5	4	17,1	20,1	28	44,9	48,8	9,7	11,6	14,5	3,9
A31U8	8,33:1	19°49'	1,75	3	15,5	19	25	46,5	51	10	12	15	4,0
A31U10	10:1	12°50'	1,4	3	18,9	21,7	30	43,1	47	9,5	11,4	14,2	3,8
A31U12	12:1	13°55'	1,25	3	15,6	18,1	36	46,4	50	12,1	14,5	18,1	4,8
A31U15	15:1	10°40'	1,5	2	16,2	19,2	30	45,8	50	10,7	12,8	16	4,3
A31U18/1,25	18:1	8°44'	1,25	2	16,46	18,96	36	45,54	48,8	10,3	12,4	15,4	4,1
A31U20/0,75	20:1	7°49'	0,75	3	16,54	18,04	60	45,46	48	8,3	10	12,4	3,3
A31U20/1,15	20:1	8°33'	1,15	2	15,47	17,77	40	46,53	50	10,3	12,4	15,4	4,1
A31U22	22:1	6°29'	1	2	17,7	19,7	44	44,3	48	9,6	11,5	14,4	3,8
A31U23	23:1	7°29'	2	1	15,35	19,35	23	46,65	52	10,5	12,6	15,7	4,2
A31U24	24:1	5°4'	1,75	1	19,8	23,3	24	42,2	47	9,2	11	13,8	3,7

* Worm gear set only available with polished worm profile and crossed helical gear.

All worms and worm gears stocked right hand only.

Worm made of case hardened and ground steel (HV 620 - 700).

Worm gear made of CuZn37Mn3Al2PbSi-S40 or CuZn37Mn3Al2Si^o. On request made of plastic or HGW 2083.

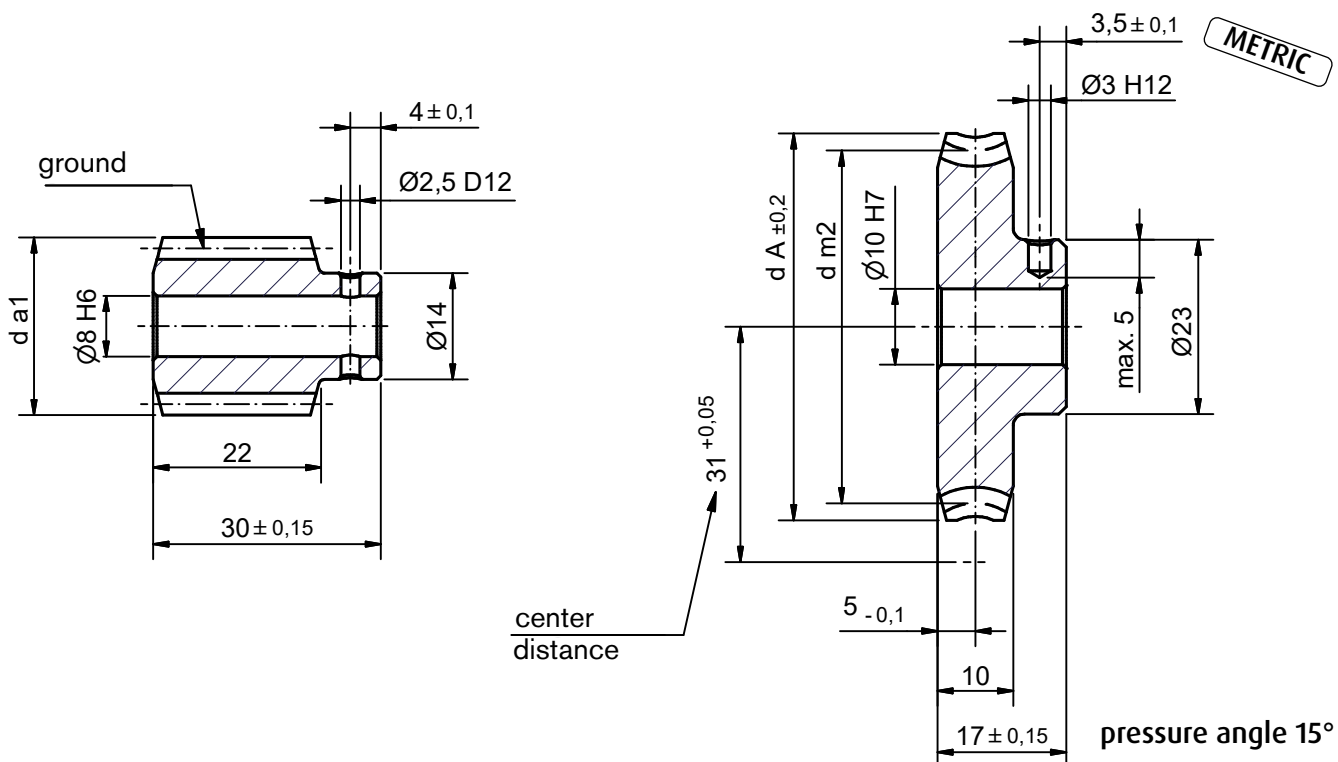
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A31 (31 mm center distance)



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Catalog	i	γ_m	m	z_1	worm		wormgear			MF	T_2 [Nm]No.		
					d_{m1}	d_{a1}	z_2	d_{m2}	d_A		Brass	MO	SO
A31U25	25:1	5°35'	1,75	1	18	21,5	25	44	48,5	9,6	11,5	14,4	3,8
A31U28	28:1	4°20'	1,5	1	19,85	22,85	28	42,15	46,5	9,1	10,9	13,6	3,6
A31U30	30:1	5°7'	1,5	1	16,8	19,8	30	45,2	48,8	10,3	12,4	15,4	4,1
A31U32	32:1	4°45'	1,4	1	16,9	19,7	32	45,1	48,8	10,2	12,2	15,3	4,1
A31U38	38:1	5°1'	1,25	1	14,3	16,8	38	47,7	51,2	11,4	13,7	17,1	4,6
A31U45	45:1	3°23'	1	1	16,93	18,93	45	45,07	48	9,5	11,4	14,2	3,8
A31U50	50:1	3°3'	0,9	1	16,9	18,7	50	45,1	48	9	10,8	13,5	3,6
A31U55	55:1	4°12'	0,9	1	12,3	14,1	55	49,7	52	10,4	12,5	15,6	4,2
A31U60	60:1	2°33'	0,75	1	16,9	18,4	60	45,1	48	8,2	9,8	12,3	3,3
A31U70	70:1	3°7'	0,7	1	12,9	14,3	70	49,1	52	9	10,8	13,5	3,6
A31U75	75:1	2°2'	0,6	1	16,9	18,1	75	45,1	47	7,3	8,8	10,9	2,9
A31U90	90:1	1°41'	0,5	1	17	18	90	45	48	6,4	7,7	9,6	2,6
A31U100	100:1	2°24'	0,5	1	11,96	12,96	100	50,04	52,7	7,4	8,9	11,1	3,0

All worms and worm gears stocked right hand only.

Worm made of case hardened and ground steel (HV 620 - 700).

Worm gear made of CuZn37Mn3Al2PbSi-S40 or CuZn37Mn3Al2Si°. On request made of plastic or HGW 2083.

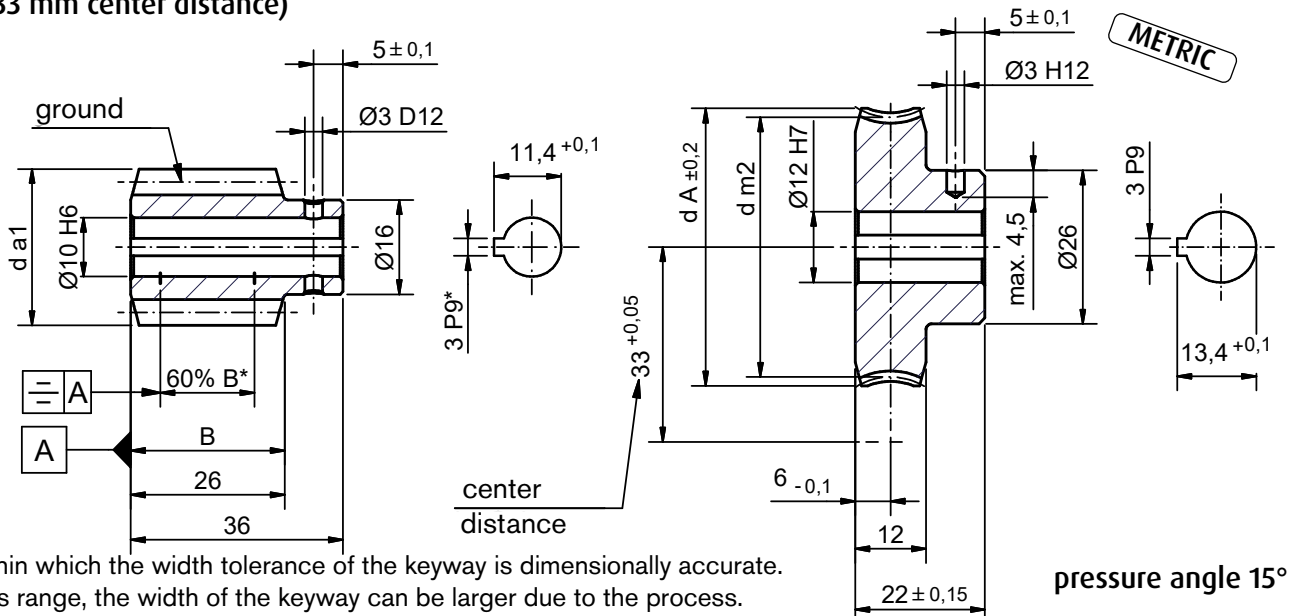
*Note:

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Subject to technical changes

A33 (33 mm center distance)



*Range within which the width tolerance of the keyway is dimensionally accurate. Outside this range, the width of the keyway can be larger due to the process.

i = gear ratio

γ_m = lead angle

m = module

z_1 = number of threads

d_{m1} = pitch diameter (worm)

Catalog

d_{a1} = tip diameter (worm)

z_2 = No. of teeth

d_{m2} = pitch diameter (worm gear)

d_A = max. diameter (worm gear)

T_2 = output torque

MG = mineral grease

MO = mineral oil / synthetic grease

SO = synthetic oil

Catalog	i	γ_m	m	z_1	worm		wormgear			MF	T_2 [Nm]No.		
					d_{m1}	d_{a1}	z_2	d_{m2}	d_A		Brass	MO	SO
A33U3	3,5:1	25°57'	1,75	6	24	27,5	21	42	47	10,1	12,1	15,1	4,0
A33U5	5:1	20°50'	2	4	22,5	26,5	20	43,5	49	10,6	12,7	15,9	4,2
A33U7	7:1	15°32'	1,5	4	22,4	25,4	28	43,6	48	12,2	14,6	18,3	4,9
A33U10	10:1	13°10'	1,5	3	19,75	22,75	30	46,25	51	13,3	16	19,9	5,3
A33U11	11,33:1	10°42'	1,3	3	21	23,6	34	45	49,2	13,3	16	19,9	5,3
A33U12	12:1	11°14'	1,9	2	19,5	23,3	24	46,5	52	13,5	16,2	20,2	5,4
A33U14	14:1	7°20'	1,5	2	23,5	26,5	28	42,5	47	11,4	13,7	17,1	4,6
A33U15	15:1	8°25'	1,5	2	20,5	23,5	30	45,5	50	13	15,6	19,5	5,2
A33U16	16:1	10°1'	1,5	2	17,24	20,24	32	48,76	53	14	16,8	21	5,6
A33U17	17:1	9°3'	1,4	2	17,8	20,6	34	48,2	52,5	14,2	17	21,3	5,7
A33U18	18:1	6°57'	1,25	2	20,65	23,15	36	45,35	49,2	12,6	15,1	18,9	5,0
A33U20	20:1	6°43'	1,15	2	19,66	21,96	40	46,34	50,5	12,7	15,2	19	5,1
A33U24	24:1	5°27'	1,9	1	20	23,8	24	46	51	13,2	15,8	19,8	5,3
A33U28	28:1	3°36'	1,5	1	23,9	26,9	28	42,1	46,6	11,2	13,4	16,8	4,5
A33U30	30:1	4°8'	1,5	1	20,85	23,85	30	45,15	50	12,7	15,2	19	5,1
A33U32	32:1	4°50'	1,5	1	17,8	20,8	32	48,2	52,5	13,5	16,2	20,2	5,4
A33U38	38:1	3°55'	1,25	1	18,26	20,76	38	47,74	51,6	13,9	16,7	20,8	5,6
A33U50	50:1	2°27'	0,9	1	21	22,8	50	45	48	10	12	15	4,0
A33U56	56:1	2°10'	0,8	1	21,15	22,75	56	44,85	48	10,1	12,1	15,1	4,0
A33U60	60:1	2°33'	0,8	1	17,96	19,56	60	48,04	51,5	11,4	13,7	17,1	4,6
A33U72	72:1	1°30'	0,6	1	22,8	24	72	43,2	46	8,4	10,01	12,6	3,4
A33U75	75:1	1°41'	0,6	1	20,5	21,7	75	45,5	48	9	10,8	13,5	3,6

All worms and worm gears stocked right hand only.

Worm made of case hardened and ground steel (HV 620 - 700).

Worm gear made of CuZn37Mn3Al2PbSi-S40 or CuZn37Mn3Al2Si°. On request made of plastic or HGW 2083.

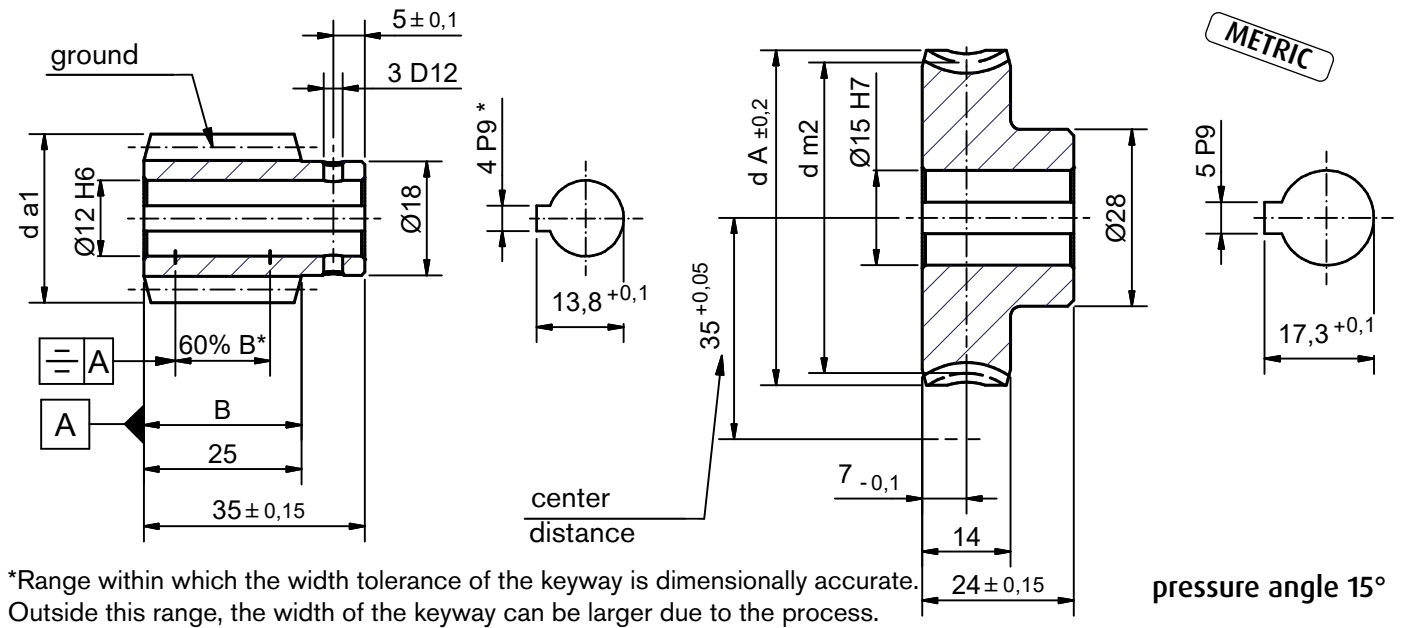
°Note:

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Subject to technical changes

A35 (35 mm center distance)



*Range within which the width tolerance of the keyway is dimensionally accurate. Outside this range, the width of the keyway can be larger due to the process.

i = gear ratio

γ_m = lead angle

m = module

z_1 = number of threads

d_{m1} = pitch diameter (worm)

d_{a1} = tip diameter (worm)

z_2 = No. of teeth

d_{m2} = pitch diameter (worm gear)

d_A = max. diameter (worm gear)

T_2 = output torque

MG = mineral grease

MO = mineral oil / synthetic grease

SO = synthetic oil

Catalog.	i	γ_m	m	worm			wormgear			T_2 [Nm] No.		
				z_1	d_{m1}	d_{a1}	z_2	d_{m2}	d_A	MF	MO	SO
A35U3*	2,78:1	31°01'	1,5	9	26,2	29,2	25	43,8	46,76	6,6	8,2	10,2
A35U5	5:1	22°52'	1,75	5	22,52	26,02	25	47,48	53	15,3	18,4	22,9
A35U7	7,25:1	13°47'	1,5	4	25,18	28,18	29	44,82	50	14,7	17,6	22
A35U8	8:1	14°25'	1,9	3	22,89	26,69	24	47,11	53	16,7	20	25
A35U10	10:1	10°43'	1,5	3	24,2	27,2	30	45,8	51	16	19,2	24
A35U11	11:1	10°32'	1,4	3	22,98	25,78	33	47,02	52	16,7	20	25
A35U12	12:1	9°11'	1,9	2	23,8	27,6	24	46,2	52	16,1	19,3	24
A35U15	15:1	7°	1,5	2	24,62	27,62	30	45,38	50	15,3	18,4	22,9
A35U20	20:1	5°33'	1,15	2	23,78	26,08	40	46,22	50,5	14,8	17,8	22,2
A35U25	25:1	4°9'	0,9	2	24,87	26,67	50	45,13	49	12,9	15,5	19,3
A35U30	30:1	3°27'	1,5	1	24,92	27,92	30	45,08	50	15	18	22,5
A35U35	35:1	3°51'	1,4	1	20,85	23,65	35	49,15	53	17,1	20,5	25,6
A35U40	40:1	2°45'	1,15	1	23,91	26,21	40	46,09	50,5	14,7	17,6	22
A35U50	50:1	2°4'	0,9	1	24,93	26,73	50	45,07	49	12,9	15,5	19,3
A35U58	58:1	2°21'	0,85	1	20,65	22,35	58	49,35	53	14,5	17,4	21,7
A35U90	90:1	1°9'	0,5	1	25	26	90	45	49	9,1	10,9	13,6

* The worm gear of the A35U3 gear set can also be delivered as a crossed helical gear, pressure angle 20°.

All worms and worm gears stocked right hand only.

Worm made of case hardened and ground steel (HV 620 - 700).

Worm gear made of CuZn37Mn3Al2PbSi-S40 or CuZn37Mn3Al2Si[°]. On request made of plastic or HGW 2083.

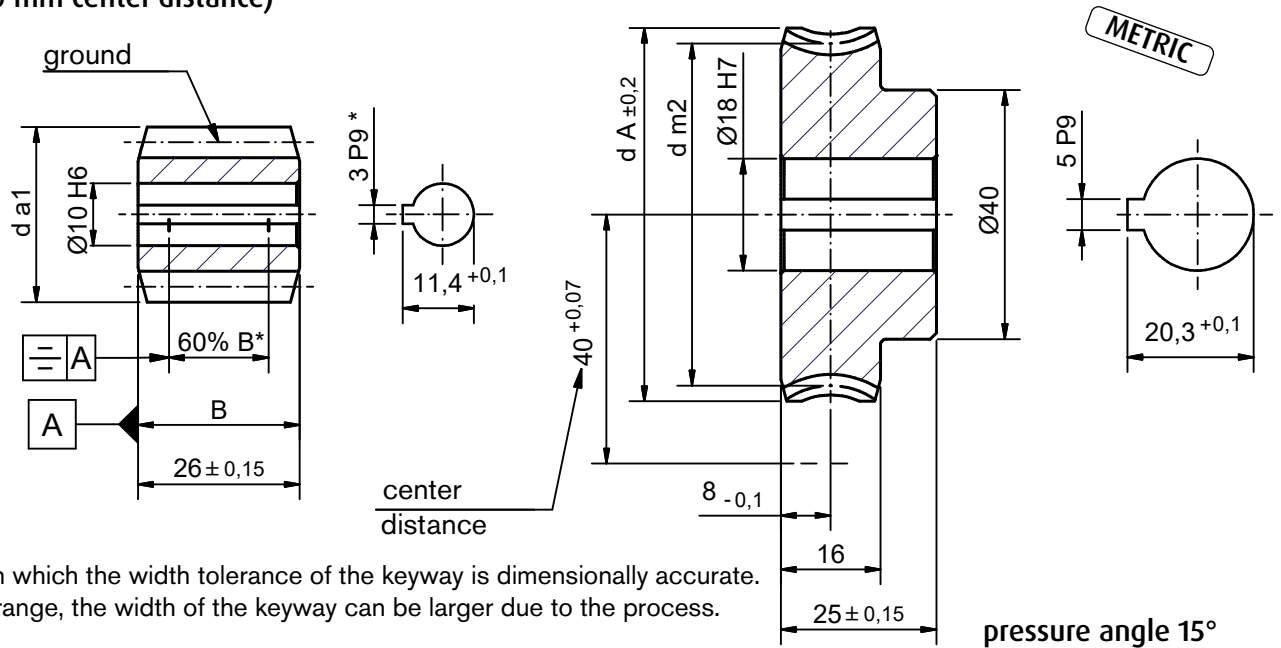
[°]Note:

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Subject to technical changes

A40 (40 mm center distance)



*Range within which the width tolerance of the keyway is dimensionally accurate. Outside this range, the width of the keyway can be larger due to the process.

i = gear ratio
 γ_m = lead angle
 m = module
 z_1 = number of threads
 d_{m1} = pitch diameter (worm)

d_{a1} = tip diameter (worm)
 z_2 = No. of teeth
 d_{m2} = pitch diameter (worm gear)
 d_A = max. diameter (worm gear)
 T_2 = output torque

MG = mineral grease
 MO = mineral oil / synthetic grease
 SO = synthetic oil

Catalog.	i	γ_m	m	z_1	worm		wormgear			T_2 [Nm]No.		
					d_{m1}	d_{a1}	z_2	d_{m2}	d_A	MF	MO	SO
A40U7	6,75:1	21°19'	2	4	22	26	27	58	64	29,5	35,4	44,2
A40U8	8:1	16°35'	2,25	3	23,64	28,14	24	56,36	62,5	27,5	33	41,2
A40U10	10:1	16°1'	1,9	3	20,66	24,46	30	59,34	65	29,5	35,4	44,2
A40U12	12:1	10°21'	1,5	3	25,05	28,05	36	54,95	60	25,2	30,2	37,8
A40U15	15:1	9°53'	1,9	2	22,14	25,94	30	57,86	64	28	33,6	42
A40U20	20:1	8°59'	1,5	2	19,2	22,2	40	60,8	66	28,9	34,6	43,3
A40U25	25:1	5°58'	1,15	2	22,15	24,45	50	57,85	62	24,4	29,2	36,6
A40U28	28:1	4°47'	2	1	24	28	28	56	61,5	28,4	34	42,6
A40U30	30:1	5°50'	2	1	19,68	23,68	30	60,32	66	30,1	36,1	45,1
A40U35	35:1	5°26'	1,75	1	18,48	21,98	35	61,52	67	31	37,2	46,5
A40U36	36:1	3°19'	1,5	1	25,91	28,91	36	54,09	59	23,9	28,6	35,8
A40U40	40:1	4°20'	1,5	1	19,83	22,83	40	60,17	65	28,3	33,9	42,4
A40U50	50:1	4°8'	1,25	1	17,3	19,8	50	62,7	68	27	32,4	40,5
A40U56	56:1	2°23'	1	1	24	26	56	56	59	21,9	26,2	32,8
A40U60	60:1	1°59'	0,9	1	25,92	27,72	60	54,08	57,5	19,3	23,1	28,9
A40U70	70:1	3°3'	0,9	1	16,91	18,71	70	63,09	67	24,1	28,9	36,1
A40U75	75:1	1°48'	0,75	1	23,75	25,25	75	56,26	60	18,8	22,5	28,2
A40U80	80:1	2°10'	0,75	1	19,9	21,4	80	60,1	64	20,1	24,1	30,1
A40U90	90:1	2°22'	0,7	1	16,95	18,35	90	63,05	67	19,1	22,9	28,6

All worms and worm gears stocked right hand only.

Worm made of case hardened and ground steel (HV 620 - 700).

Worm gear made of CuZn37Mn3Al2PbSi-S40 or CuZn37Mn3Al2Si°. On request made of plastic or HGW 2083.

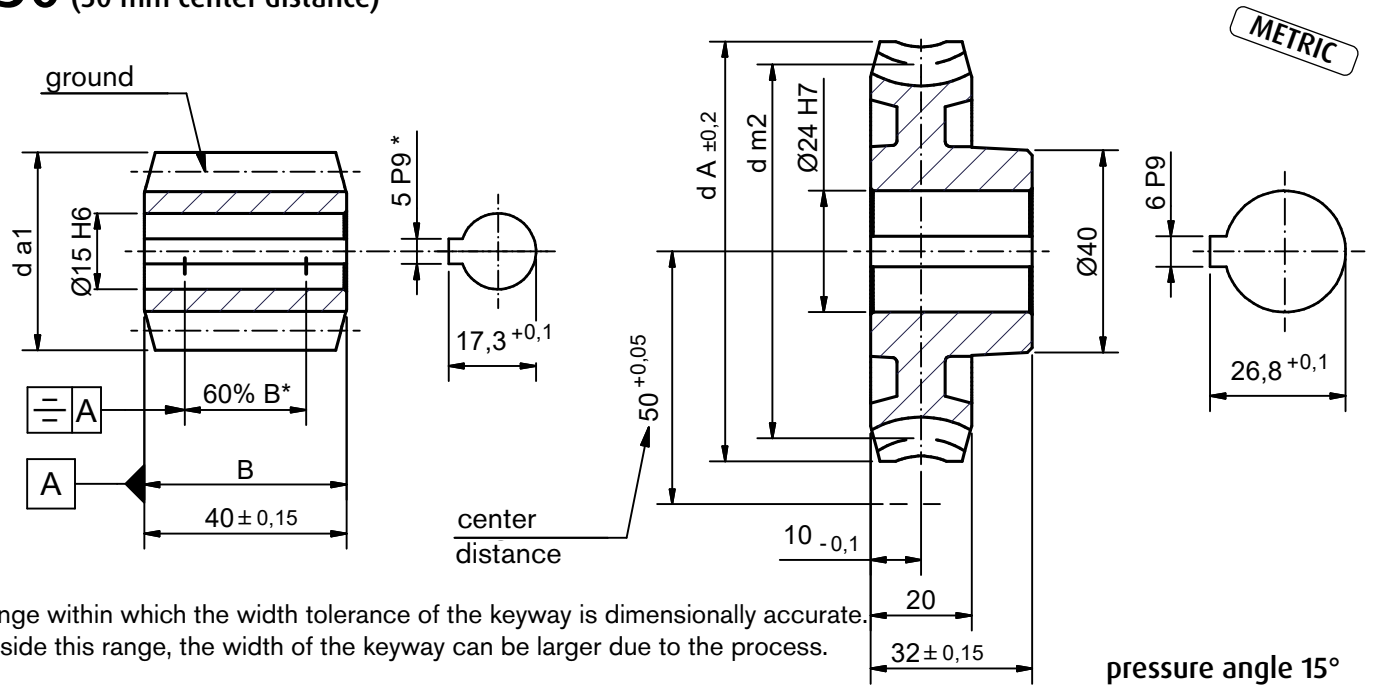
°Note:

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Subject to technical changes

A50 (50 mm center distance)



*Range within which the width tolerance of the keyway is dimensionally accurate. Outside this range, the width of the keyway can be larger due to the process.

pressure angle 15°

i = gear ratio

γ_m = lead angle

m = module

z_1 = number of threads

d_{m1} = pitch diameter (worm)

d_{a1} = tip diameter (worm)

z_2 = No. of teeth

d_{m2} = pitch diameter (worm gear)

d_A = max. diameter (worm gear)

T_2 = output torque

MG = mineral grease

MO = mineral oil / synthetic grease

SO = synthetic oil

Catalog.	i	γ_m	m	z_1	worm		wormgear			T_2 [Nm]No.		
					d_{m1}	d_{a1}	z_2	d_{m2}	d_A	MF	MO	SO
A50U4	4,25:1	25°51'	3,5	4	32,1	39,1	17	67,9	77	34	40,8	51
A50U6	6:1	19°17'	3,5	3	31,8	38,8	18	68,2	77	52	62,4	78
A50U9	8,66:1	13°52'	2,5	3	31,29	36,29	26	68,71	77	64,3	77,1	96,4
A50U12	12:1	10°23'	2,75	2	30,5	36	24	69,5	77	66,4	79,6	99,6
A50U14	13,5:1	9°38'	2,5	2	29,9	34,9	27	70,1	77	62,8	75,4	94,2
A50U19	19:1	6°17'	3,5	1	32	39	19	68	77	78,2	93,8	117,3
A50U23	23:1	5°38'	3	1	30,58	36,58	23	69,42	77	71,1	85,3	106,6
A50U27	27:1	4°40'	2,5	1	30,73	35,73	27	69,27	77	64,5	77,4	96,7
A50U35	35:1	3°51'	2	1	29,78	33,78	35	70,22	77	56,7	68	85
A50U46	46:1	2°47'	1,5	1	30,85	33,85	46	69,15	74	50,6	60,7	75,9
A50U55	55:1	2°19'	1,25	1	30,9	33,4	55	69,1	74	46,2	55,4	69,3
A50U69	69:1	1°51'	1	1	30,9	32,9	69	69,1	74	41,4	49,6	62,8

All worms and worm gears stocked right hand only.

Worm made of case hardened and ground steel (HV 620 - 700).

Worm gear made of CuZn37Mn3Al2PbSi-S40 or CuZn37Mn3Al2Si°. On request made of plastic or HGW 2083.

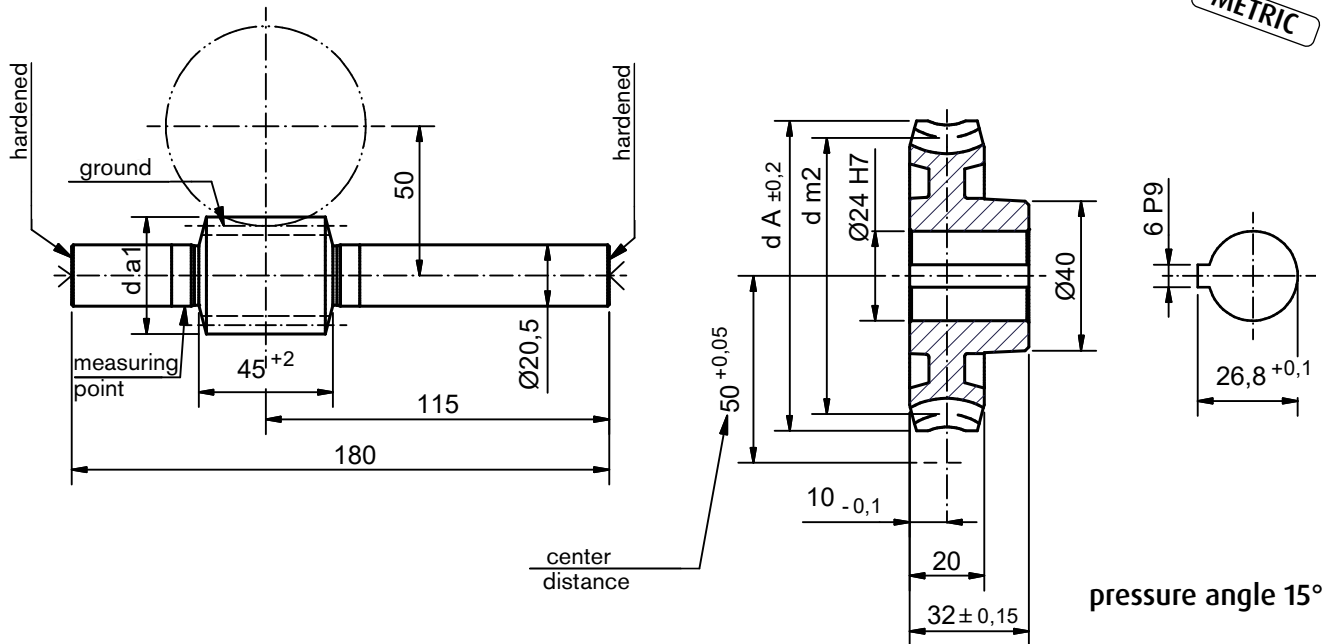
°Note:

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A50 (50 mm center distance)

METRIC



i = gear ratio
 γ_m = lead angle
 m = module
 z_1 = number of threads
 d_{m1} = pitch diameter (worm)

d_{a1} = tip diameter (worm)
 z_2 = No. of teeth
 d_{m2} = pitch diameter (worm gear)
 d_A = max. diameter (worm gear)
 T_2 = output torque

MG = mineral grease
 MO = mineral oil / synthetic grease
 SO = synthetic oil

Catalog.	i	γ_m	m	z_1	worm		wormgear			T_2 [Nm] No.		
					d_{m1}	d_{a1}	z_2	d_{m2}	d_A	MF	MO	SO
A50U4	4,25:1	25°51'	3,5	4	32,1	39,1	17	67,9	77	34	40,8	51
A50U6	6:1	19°17'	3,5	3	31,8	38,8	18	68,2	77	52	62,4	78
A50U9	8,66:1	13°52'	2,5	3	31,29	36,29	26	68,71	77	64,3	77,1	96,4
A50U12	12:1	10°23'	2,75	2	30,5	36	24	69,5	77	66,4	79,6	99,6
A50U14	13,5:1	9°38'	2,5	2	29,9	34,9	27	70,1	77	62,8	75,4	94,2
A50U19	19:1	6°17'	3,5	1	32	39	19	68	77	78,2	93,8	117,3
A50U23	23:1	5°38'	3	1	30,58	36,58	23	69,42	77	71,1	85,3	106,6
A50U27	27:1	4°40'	2,5	1	30,73	35,73	27	69,27	77	64,5	77,4	96,7
A50U35	35:1	3°51'	2	1	29,78	33,78	35	70,22	77	56,7	68	85
A50U46	46:1	2°47'	1,5	1	30,85	33,85	46	69,15	74	50,6	60,7	75,9
A50U55	55:1	2°19'	1,25	1	30,9	33,4	55	69,1	74	46,2	55,4	69,3
A50U69	69:1	1°51'	1	1	30,9	32,9	69	69,1	74	41,4	49,6	62,8

All worms and worm gears stocked right hand only.

Worm made of case hardened and ground steel (HV620 - 700), shafts not hardened.

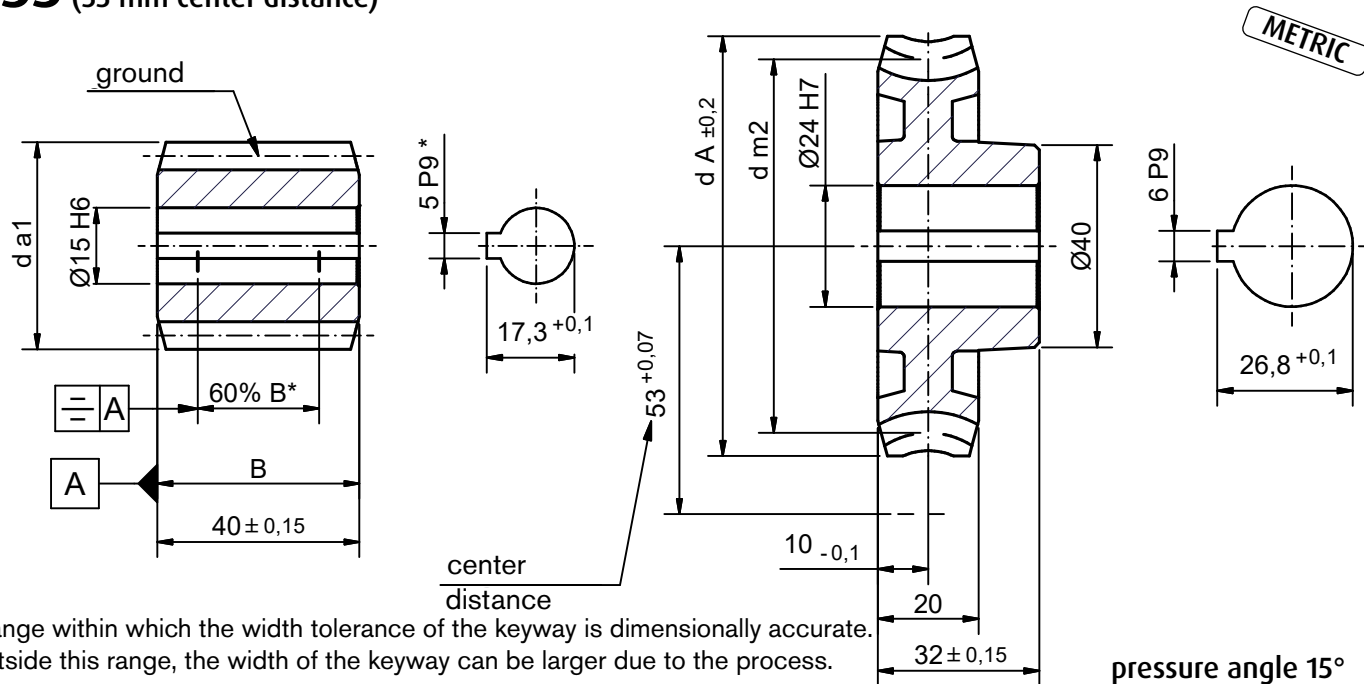
Worm gear made of CuZn37Mn3Al2PbSi-S40 or CuZn37Mn3Al2Si°. On request made of plastic or HGW 2083.

*Note:

Since July 21, 2021, the exceptions of the EU Directive 2011/65/EU (RoHS II) regarding the use of lead as an alloying element in steel (Exception 6a in Annex III) and in copper alloys (Exception 6c in Annex III) expire. In order to give our customers legal certainty with regard to the requirements of the RoHS directive, we have decided to gradually convert our standard worm gear sets to alloys with a lead content of $\leq 0.1\%$ by weight (worm: 11SMn30 / worm wheel: CuZn37Mn3Al2Si).

You can find an up-to-date overview of the materials that have already been converted on the product pages in our [online shop](#). You can recognize these by the ° marking and by the new item numbers without spaces (e.g. new: R17U80B° / e.g. old: R 17U 80B).

A53 (53 mm center distance)



*Range within which the width tolerance of the keyway is dimensionally accurate. Outside this range, the width of the keyway can be larger due to the process.

i = gear ratio
 γ_m = lead angle
 m = module
 z_1 = number of threads
 d_{m1} = pitch diameter (worm)

d_{a1} = tip diameter (worm)
 z_2 = No. of teeth
 d_{m2} = pitch diameter (worm gear)
 d_A = max. diameter (worm gear)
 T_2 = output torque

MG = mineral grease
 MO = mineral oil / synthetic grease
 SO = synthetic oil

Catalog.	i	γ_m	m	z_1	worm			wormgear			T_2 [Nm]No.		
					d_{m1}	d_{a1}	z_2	d_{m2}	d_A	MF	MO	SO	
A53U5	4,75:1	25°51'	3,5	4	32,1	39,1	19	73,9	83	45	54	67,5	
A53U7	6,67:1	19°17'	3,5	3	31,8	38,8	20	74,2	84	67	81	101	
A53U10	9,67:1	13°52'	2,5	3	31,29	36,29	29	74,71	82	77	93	116	
A53U14	13,5:1	10°23'	2,75	2	30,5	36	27	75,5	84	80	96	120	
A53U15	15:1	9°38'	2,5	2	29,9	34,9	30	76,1	83	75	90	113	
A53U21	21:1	6°17'	3,5	1	32	39	21	74	83	94	113	141	
A53U25	25:1	5°38'	3	1	30,58	36,58	25	75,42	84	84	101	127	
A53U28	28:1	3°59'	2,5	1	36	41	28	70	77,5	87	104	130	
A53U30	30:1	4°40'	2,5	1	30,73	35,73	30	75,27	83	77	93	116	
A53U38	38:1	3°51'	2	1	29,78	33,78	38	76,21	83	68	81	102	
A53U50	50:1	2°47'	1,5	1	30,85	33,85	50	75,15	81	60	72	90	
A53U60	60:1	2°19'	1,25	1	30,9	33,4	60	75,1	80	55	66	82	
A53U75	75:1	1°51'	1	1	30,9	32,9	75	75,1	78	49	59	74	

All worms and worm gears stocked right hand only.

Worm made of case hardened and ground steel (HV 620 - 700).

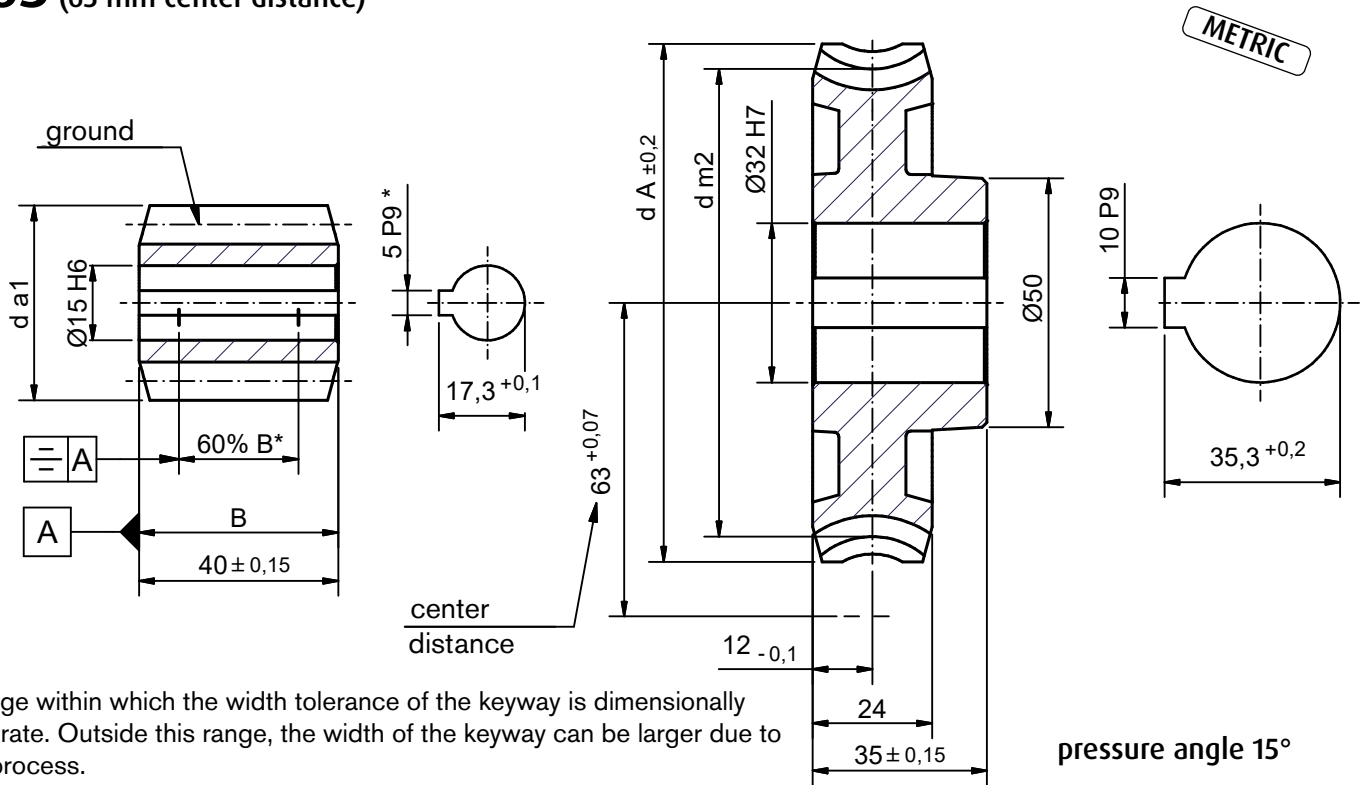
Worm gear made of CuZn37Mn3Al2PbSi-S40 or CuZn37Mn3Al2Si°. On request made of plastic or HGW 2083.

°Note:

Since July 21, 2021, the exceptions of the EU Directive 2011/65/EU (RoHS II) regarding the use of lead as an alloying element in steel (Exception 6a in Annex III) and in copper alloys (Exception 6c in Annex III) expire. In order to give our customers legal certainty with regard to the requirements of the RoHS directive, we have decided to gradually convert our standard worm gear sets to alloys with a lead content of $\leq 0.1\%$ by weight (worm: 11SMn30 / worm wheel: CuZn37Mn3Al2Si).

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A63 (63 mm center distance)



*Range within which the width tolerance of the keyway is dimensionally accurate. Outside this range, the width of the keyway can be larger due to the process.

i = gear ratio
 γ_m = lead angle
 m = module
 z_1 = number of threads
 d_{m1} = pitch diameter (worm)

d_{a1} = tip diameter (worm)
 z_2 = No. of teeth
 d_{m2} = pitch diameter (worm gear)
 d_A = max. diameter (worm gear)
 T_2 = output torque

MG = mineral grease
 MO = mineral oil / synthetic grease
 SO = synthetic oil

Catalog.	i	γ_m	m	z_1	worm		wormgear			T_2 [Nm]No.		
					d_{m1}	d_{a1}	z_2	d_{m2}	d_A	MF	MO	SO
A63U6	6:1	25°51'	3,5	4	32,1	39,1	24	93,9	104	89	107	134
A63U12	12:1	13°52'	2,5	3	31,29	36,29	36	94,71	104	141	170	212
A63U19	19:1	10°8'	2,5	2	28,4	33,4	38	97,6	104	133	159	199
A63U26	26:1	6°17'	3,5	1	32	39	26	94	104	172	206	258
A63U34	34:1	5°9'	2,75	1	30,6	36,1	34	95,4	104	148	178	222
A63U48	48:1	3°51'	2	1	29,78	33,78	48	96,22	104	125	150	187
A63U63	63:1	2°47'	1,5	1	30,85	33,85	63	95,15	101	111	133	166
A63U70	70:1	1°59'	1,25	1	36,1	38,6	70	89,9	97	112	135	169

All worms and worm gears stocked right hand only.

Worm made of case hardened and ground steel (HV 620 - 700).

Worm gear made of CuZn37Mn3Al2PbSi-S40 or CuZn37Mn3Al2Si°. On request made of plastic or HGW 2083.

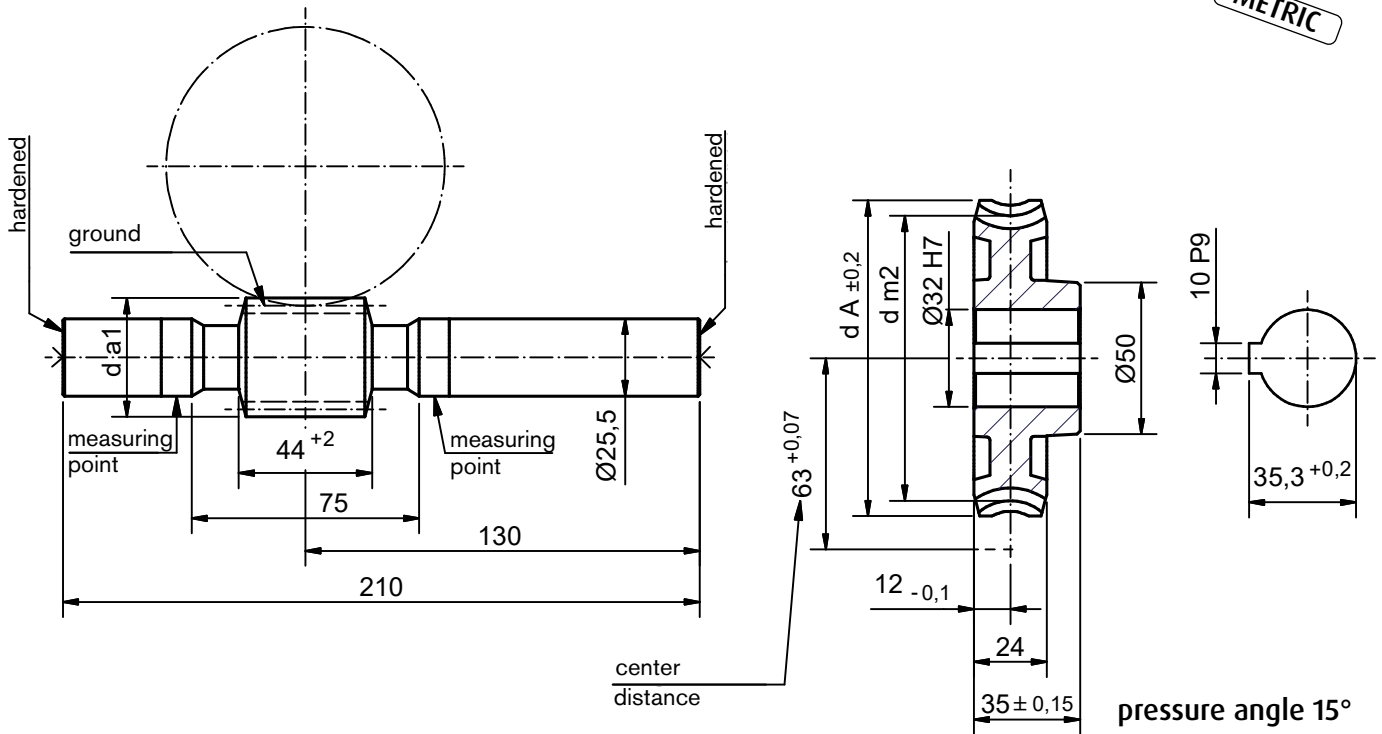
°Note:

Since July 21, 2021, the exceptions of the EU Directive 2011/65/EU (RoHS II) regarding the use of lead as an alloying element in steel (Exception 6a in Annex III) and in copper alloys (Exception 6c in Annex III) expire. In order to give our customers legal certainty with regard to the requirements of the RoHS directive, we have decided to gradually convert our standard worm gear sets to alloys with a lead content of $\leq 0.1\%$ by weight (worm: 11SMn30 / worm wheel: CuZn37Mn3Al2Si).

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A63 (63 mm center distance)

METRIC



i = gear ratio
 γ_m = lead angle
 m = module
 z_1 = number of threads
 d_{m1} = pitch diameter (worm)

d_{a1} = tip diameter (worm)
 z_2 = No. of teeth
 d_{m2} = pitch diameter (worm gear)
 d_A = max. diameter (worm gear)
 T_2 = output torque

MG = mineral grease
 MO = mineral oil / synthetic grease
 SO = synthetic oil

Catalog.	i	γ_m	m	worm			wormgear			T_2 [Nm]No. Brass		
				z_1	d_{m1}	d_{a1}	z_2	d_{m2}	d_A	MF	MO	SO
A63U6	6:1	25°51'	3,5	4	32,1	39,1	24	93,9	104	89	107	134
A63U12	12:1	13°52'	2,5	3	31,29	36,29	36	94,71	104	141	170	212
A63U19	19:1	10°8'	2,5	2	28,4	33,4	38	97,6	104	133	159	199
A63U26	26:1	6°17'	3,5	1	32	39	26	94	104	172	206	258
A63U34	34:1	5°9'	2,75	1	30,6	36,1	34	95,4	104	148	178	222
A63U48	48:1	3°51'	2	1	29,78	33,78	48	96,22	104	125	150	187
A63U63	63:1	2°47'	1,5	1	30,85	33,85	63	95,15	101	111	133	166
A63U70	70:1	1°59'	1,25	1	36,1	38,6	70	89,9	97	112	135	169

All worms and worm gears stocked right hand only.

Worm made of case hardened and ground steel (HV620 - 700), shafts not hardened.

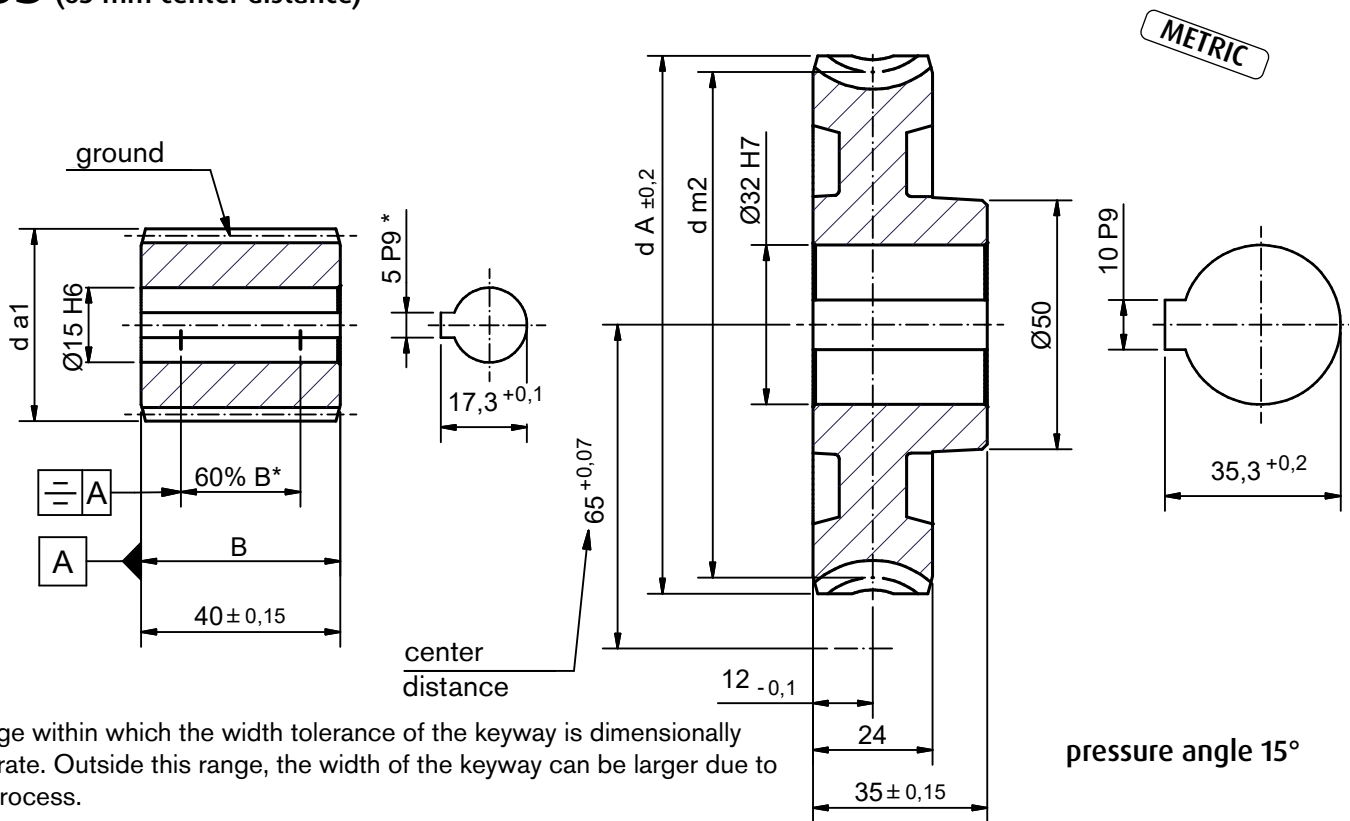
Worm gear made of CuZn37Mn3Al2PbSi-S40 or CuZn37Mn3Al2Si°. On request made of plastic or HGW 2083.

°Note:

Since July 21, 2021, the exceptions of the EU Directive 2011/65/EU (RoHS II) regarding the use of lead as an alloying element in steel (Exception 6a in Annex III) and in copper alloys (Exception 6c in Annex III) expire. In order to give our customers legal certainty with regard to the requirements of the RoHS directive, we have decided to gradually convert our standard worm gear sets to alloys with a lead content of $\leq 0.1\%$ by weight (worm: 11SMn30 / worm wheel: CuZn37Mn3Al2Si).

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A65 (65 mm center distance)



*Range within which the width tolerance of the keyway is dimensionally accurate. Outside this range, the width of the keyway can be larger due to the process.

i = gear ratio
 γ_m = lead angle
 m = module
 z_1 = number of threads
 d_{m1} = pitch diameter (worm)

d_{a1} = tip diameter (worm)
 z_2 = No. of teeth
 d_{m2} = pitch diameter (worm gear)
 d_A = max. diameter (worm gear)
 T_2 = output torque

MG = mineral grease
 MO = mineral oil / synthetic grease
 SO = synthetic oil

Catalog.	i	γ_m	m	worm			wormgear			T_2 [Nm] No.		
				z_1	d_{m1}	d_{a1}	z_2	d_{m2}	d_A	MF	MO	SO
A65U6	6,25:1	25°51'	3,5	4	32,1	39,1	25	97,9	108	101	121	151
A65U13	12,66:1	13°52'	2,5	3	31,29	36,29	38	98,71	108	156	187	234
A65U20	20:1	10°8'	2,5	2	28,4	33,4	40	101,6	108	146	176	220
A65U28	28:1	6°17'	3,5	1	32	39	28	98	108	192	230	288
A65U36	36:1	5°9'	2,75	1	30,6	36,1	36	99,4	108	164	197	246
A65U50	50:1	3°51'	2	1	29,78	33,78	50	100,22	108	137	164	205
A65U66	66:1	2°47'	1,5	1	30,85	33,85	66	99,15	107	122	146	183
A65U75	75:1	1°59'	1,25	1	36,1	38,6	75	93,9	100	125	150	188

All worms and worm gears stocked right hand only.

Worm made of case hardened and ground steel (HV 620 - 700).

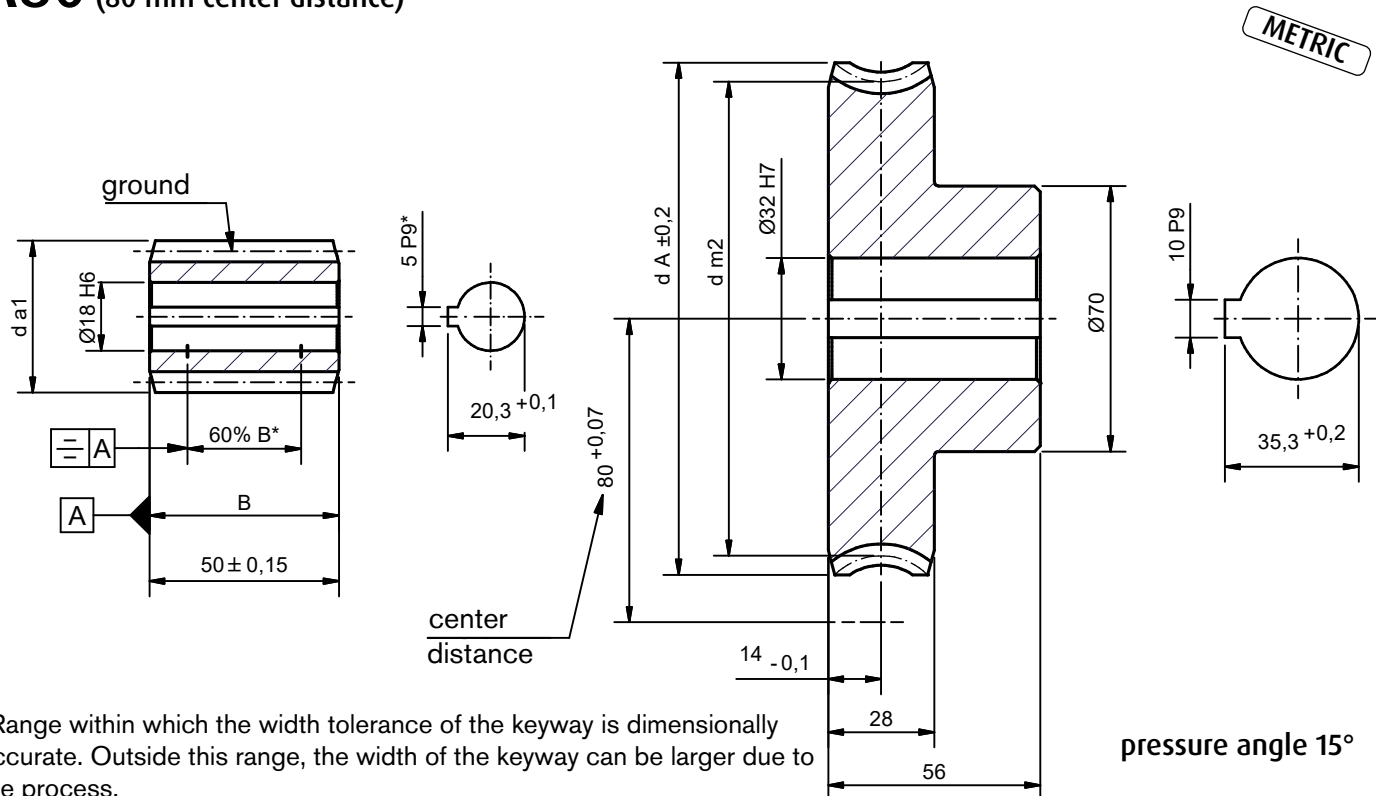
Worm gear made of CuZn37Mn3Al2PbSi-S40 or CuZn37Mn3Al2Si°. On request made of plastic or HGW 2083.

°Note:

Since July 21, 2021, the exceptions of the EU Directive 2011/65/EU (RoHS II) regarding the use of lead as an alloying element in steel (Exception 6a in Annex III) and in copper alloys (Exception 6c in Annex III) expire. In order to give our customers legal certainty with regard to the requirements of the RoHS directive, we have decided to gradually convert our standard worm gear sets to alloys with a lead content of $\leq 0.1\%$ by weight (worm: 11SMn30 / worm wheel: CuZn37Mn3Al2Si).

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A80 (80 mm center distance)



*Range within which the width tolerance of the keyway is dimensionally accurate. Outside this range, the width of the keyway can be larger due to the process.

i = gear ratio

γ_m = lead angle

m = module

z_1 = number of threads

d_{m1} = pitch diameter (worm)

d_{a1} = tip diameter (worm)

z_2 = No. of teeth

d_{m2} = pitch diameter (worm gear)

d_A = max. diameter (worm gear)

T_2 = output torque

MG = mineral grease

MO = mineral oil / synthetic grease

SO = synthetic oil

Catalog.	i	γ_m	m	z_1	worm		wormgear			T_2 [Nm]No.		
					d_{m1}	d_{a1}	z_2	d_{m2}	d_A	Brass		
										MF	MO	SO
A80Ü7	6,75:1	23°35'	4	4	40	48	27	120	132	150	180	225
A80Ü12	12:1	16°36'	2,5	4	35	40	48	125	132,5	243	290	365
A80Ü20	20:1	8°58'	3	2	38,5	44,5	40	121,5	130,5	290	348	435
A80Ü30	30:1	5°44'	4	1	40	48	30	120	132,5	348	417	522
A80Ü50	50:1	4°6'	2,5	1	35	40	50	125	132,5	248	297	372
A80Ü80	80:1	2°9'	1,5	1	40	43	80	120	124,5	213	255	320

All worms and worm gears stocked right hand only.

Worm made of case hardened and ground steel (HV 620 - 700).

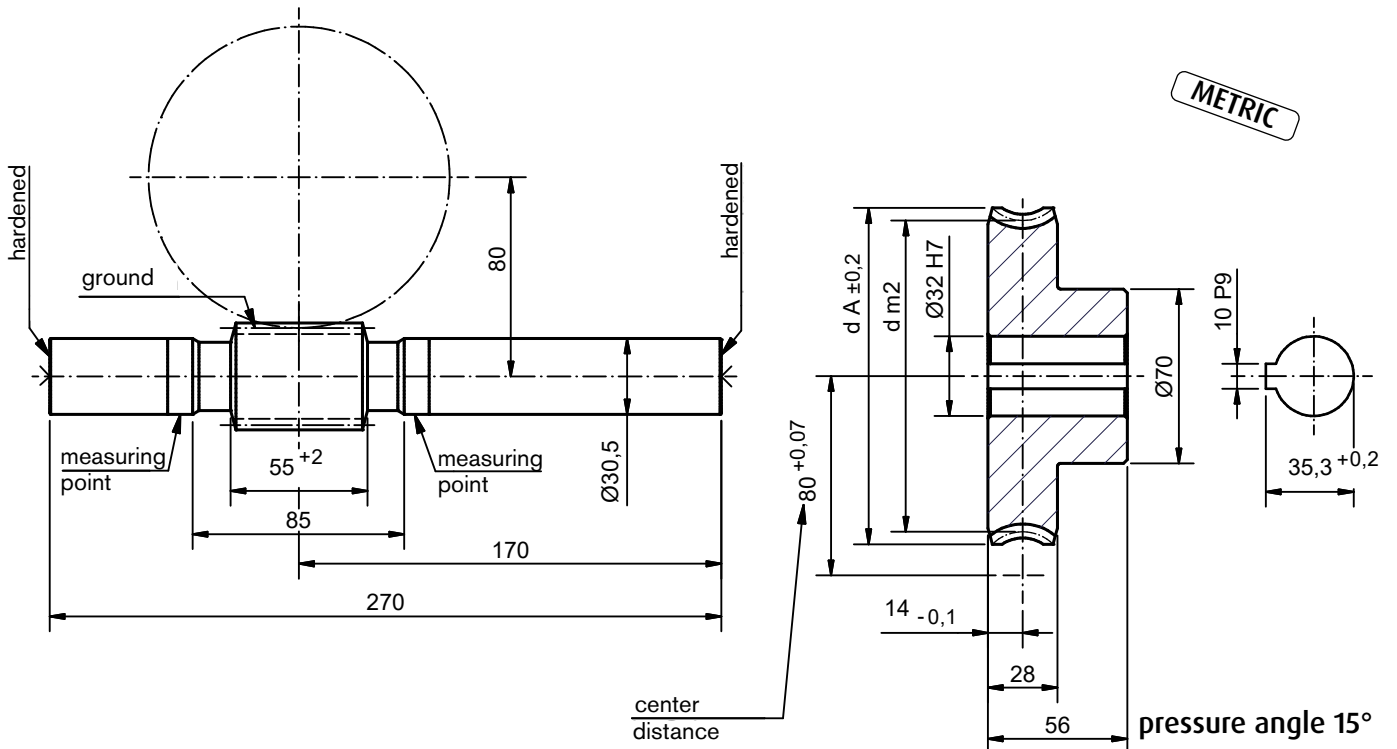
Worm gear made of CuZn37Mn3Al2PbSi-S40 or CuZn37Mn3Al2Si°. On request made of plastic or HGW 2083.

°Note:

Since July 21, 2021, the exceptions of the EU Directive 2011/65/EU (RoHS II) regarding the use of lead as an alloying element in steel (Exception 6a in Annex III) and in copper alloys (Exception 6c in Annex III) expire. In order to give our customers legal certainty with regard to the requirements of the RoHS directive, we have decided to gradually convert our standard worm gear sets to alloys with a lead content of $\leq 0.1\%$ by weight (worm: 11SMn30 / worm wheel: CuZn37Mn3Al2Si).

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A80 (80 mm center distance)



i = gear ratio
 γ_m = lead angle
 m = module
 z_1 = number of threads
 d_{m1} = pitch diameter (worm)

d_{a1} = tip diameter (worm)
 z_2 = No. of teeth
 d_{m2} = pitch diameter (worm gear)
 d_A = max. diameter (worm gear)
 T_2 = output torque

MG = mineral grease
 MO = mineral oil / synthetic grease
 SO = synthetic oil

Catalog.	i	γ_m	m	z_1	worm		wormgear			T_2 [Nm] No.		
					d_{m1}	d_{a1}	z_2	d_{m2}	d_A	MF	MO	SO
A80U7	6,75:1	23°35'	4	4	40	48	27	120	132	150	180	225
A80U12	12:1	16°36'	2,5	4	35	40	48	125	132,5	243	290	365
A80U20	20:1	8°58'	3	2	38,5	44,5	40	121,5	130,5	290	348	435
A80U30	30:1	5°44'	4	1	40	48	30	120	132,5	348	417	522
A80U50	50:1	4°6'	2,5	1	35	40	50	125	132,5	248	297	372
A80U80	80:1	2°9'	1,5	1	40	43	80	120	124,5	213	255	320

All worms and worm gears stocked right hand only.

Worm made of case hardened and ground steel (HV620 - 700), shafts not hardened.

Worm gear made of CuZn37Mn3Al2PbSi-S40 or CuZn37Mn3Al2Si[°]. On request made of plastic or HGW 2083.

[°]Note:

Since July 21, 2021, the exceptions of the EU Directive 2011/65/EU (RoHS II) regarding the use of lead as an alloying element in steel (Exception 6a in Annex III) and in copper alloys (Exception 6c in Annex III) expire. In order to give our customers legal certainty with regard to the requirements of the RoHS directive, we have decided to gradually convert our standard worm gear sets to alloys with a lead content of $\leq 0.1\%$ by weight (worm: 11SMn30 / worm wheel: CuZn37Mn3Al2Si).

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Efficiency factors

Efficiency factors depending on input (worm) speed and lubrication (mineral grease 'MG', mineral oil 'MO' or synthetic grease, synthetic oil 'SO')

A17

	$n_1 = 2800 \text{ rpm}$			$n_1 = 1400 \text{ rpm}$			$n_1 = 950 \text{ rpm}$			$n_1 = 700 \text{ rpm}$			$n_1 = 500 \text{ rpm}$		
	MF	MO	SO	MF	MO	SO	MF	MO	SO	MF	MO	SO	MF	MO	SO
U2	0,8	0,84	0,87	0,77	0,81	0,85	0,76	0,8	0,84	0,76	0,8	0,84	0,76	0,8	0,84
U4	0,75	0,79	0,83	0,72	0,76	0,8	0,7	0,75	0,79	0,7	0,74	0,79	0,7	0,74	0,79
U5	0,74	0,79	0,82	0,71	0,76	0,8	0,7	0,75	0,79	0,69	0,74	0,79	0,69	0,74	0,79
U7	0,68	0,73	0,77	0,64	0,7	0,75	0,63	0,68	0,73	0,62	0,68	0,73	0,62	0,68	0,73
U9	0,61	0,66	0,71	0,57	0,63	0,68	0,55	0,61	0,66	0,54	0,6	0,66	0,54	0,6	0,66
U10	0,64	0,69	0,74	0,6	0,66	0,71	0,59	0,65	0,7	0,59	0,64	0,7	0,59	0,64	0,7
U15	0,54	0,6	0,65	0,51	0,57	0,62	0,49	0,55	0,61	0,49	0,55	0,61	0,49	0,55	0,61
U25	0,42	0,48	0,53	0,38	0,44	0,5	0,37	0,43	0,48	0,37	0,42	0,48	0,37	0,42	0,48
U30	0,37	0,43	0,49	0,34	0,4	0,45	0,33	0,38	0,44	0,33	0,38	0,44	0,33	0,38	0,44
U40	0,26	0,3	0,36	0,23	0,27	0,32	0,22	0,26	0,31	0,21	0,25	0,3	0,21	0,25	0,3
U50	0,33	0,38	0,44	0,3	0,35	0,41	0,29	0,34	0,4	0,29	0,34	0,4	0,29	0,34	0,4
U60	0,26	0,31	0,36	0,24	0,28	0,33	0,23	0,27	0,32	0,23	0,27	0,32	0,23	0,27	0,32
U75	0,19	0,23	0,27	0,17	0,21	0,25	0,16	0,2	0,24	0,16	0,19	0,23	0,16	0,19	0,23
U80	0,21	0,25	0,3	0,19	0,23	0,27	0,18	0,22	0,26	0,18	0,22	0,26	0,18	0,22	0,26

A22

	$n_1 = 2800 \text{ rpm}$			$n_1 = 1400 \text{ rpm}$			$n_1 = 950 \text{ rpm}$			$n_1 = 700 \text{ rpm}$			$n_1 = 500 \text{ rpm}$		
	MF	MO	SO	MF	MO	SO	MF	MO	SO	MF	MO	SO	MF	MO	SO
U3	0,74	0,79	0,82	0,71	0,76	0,8	0,69	0,74	0,79	0,68	0,73	0,78	0,67	0,72	0,77
U4	0,75	0,79	0,83	0,72	0,76	0,8	0,7	0,75	0,79	0,69	0,74	0,78	0,68	0,73	0,77
U7	0,66	0,71	0,76	0,63	0,68	0,73	0,61	0,66	0,71	0,6	0,65	0,7	0,59	0,64	0,69
U10,5	0,57	0,63	0,68	0,53	0,59	0,65	0,51	0,57	0,63	0,5	0,56	0,62	0,49	0,55	0,61
U21	0,4	0,46	0,52	0,37	0,42	0,48	0,35	0,4	0,46	0,34	0,39	0,45	0,33	0,38	0,44
U30	0,34	0,39	0,45	0,3	0,35	0,41	0,29	0,34	0,39	0,27	0,32	0,38	0,27	0,32	0,37
U40	0,29	0,34	0,4	0,26	0,31	0,36	0,25	0,29	0,34	0,24	0,28	0,33	0,23	0,28	0,33

A25

	$n_1 = 2800 \text{ rpm}$			$n_1 = 1400 \text{ rpm}$			$n_1 = 950 \text{ rpm}$			$n_1 = 700 \text{ rpm}$			$n_1 = 500 \text{ rpm}$		
	MF	MO	SO	MF	MO	SO	MF	MO	SO	MF	MO	SO	MF	MO	SO
U4	0,76	0,8	0,84	0,73	0,77	0,81	0,71	0,76	0,8	0,7	0,75	0,79	0,69	0,74	0,78
U5	0,75	0,79	0,83	0,71	0,76	0,8	0,7	0,75	0,79	0,69	0,74	0,78	0,68	0,73	0,77
U6,5	0,7	0,74	0,79	0,66	0,71	0,76	0,64	0,7	0,75	0,63	0,68	0,73	0,62	0,67	0,72
U10	0,61	0,66	0,71	0,57	0,62	0,68	0,55	0,61	0,66	0,53	0,59	0,65	0,52	0,58	0,64
U15	0,53	0,59	0,64	0,49	0,55	0,61	0,47	0,53	0,59	0,46	0,52	0,58	0,45	0,51	0,57
U20	0,44	0,5	0,55	0,4	0,46	0,51	0,38	0,44	0,5	0,37	0,42	0,48	0,36	0,41	0,47
U25	0,3	0,36	0,41	0,27	0,32	0,38	0,26	0,3	0,35	0,25	0,29	0,34	0,23	0,28	0,33
U30	0,34	0,4	0,46	0,31	0,36	0,42	0,29	0,34	0,4	0,28	0,33	0,38	0,27	0,32	0,37
U40	0,31	0,36	0,42	0,28	0,33	0,38	0,26	0,31	0,37	0,25	0,3	0,35	0,25	0,29	0,35
U50	0,24	0,28	0,33	0,21	0,25	0,3	0,2	0,24	0,28	0,19	0,23	0,27	0,18	0,22	0,26

The stated values are approximate values.

Efficiency factors

Efficiency factors depending on input (worm) speed and lubrication (mineral grease 'MG', mineral oil 'MO' or synthetic grease, synthetic oil 'SO')

A31

	$n_1 = 2800 \text{ rpm}$			$n_1 = 1400 \text{ rpm}$			$n_1 = 950 \text{ rpm}$			$n_1 = 700 \text{ rpm}$			$n_1 = 500 \text{ rpm}$		
	MF	MO	SO	MF	MO	SO	MF	MO	SO	MF	MO	SO	MF	MO	SO
U2,5	0,82	0,85	0,88	0,79	0,83	0,86	0,78	0,82	0,85	0,77	0,81	0,85	0,76	0,8	0,84
U3	0,81	0,85	0,87	0,78	0,82	0,86	0,77	0,81	0,85	0,76	0,8	0,84	0,75	0,79	0,83
U4,28	0,79	0,82	0,86	0,76	0,8	0,83	0,74	0,78	0,82	0,73	0,77	0,81	0,72	0,76	0,81
U5	0,78	0,82	0,85	0,75	0,79	0,83	0,73	0,78	0,82	0,72	0,77	0,81	0,71	0,76	0,8
U6	0,74	0,79	0,82	0,71	0,76	0,8	0,7	0,74	0,79	0,68	0,73	0,78	0,67	0,72	0,77
U7	0,75	0,79	0,83	0,72	0,77	0,81	0,71	0,75	0,8	0,69	0,74	0,79	0,69	0,74	0,78
U8,33	0,74	0,79	0,82	0,71	0,76	0,8	0,7	0,75	0,79	0,69	0,74	0,78	0,68	0,73	0,78
U10	0,68	0,73	0,77	0,64	0,7	0,75	0,63	0,68	0,73	0,61	0,67	0,72	0,6	0,66	0,71
U12	0,69	0,74	0,78	0,65	0,7	0,75	0,64	0,69	0,74	0,62	0,68	0,73	0,62	0,67	0,72
U15	0,64	0,69	0,74	0,6	0,66	0,71	0,58	0,64	0,69	0,57	0,63	0,68	0,56	0,62	0,68
U18	0,59	0,65	0,7	0,56	0,61	0,67	0,54	0,6	0,65	0,53	0,58	0,64	0,52	0,58	0,63
U20*	0,57	0,63	0,68	0,53	0,59	0,64	0,51	0,57	0,63	0,5	0,56	0,62	0,49	0,55	0,61
U20**	0,59	0,64	0,69	0,55	0,61	0,66	0,53	0,59	0,64	0,52	0,58	0,63	0,51	0,57	0,63
U22	0,53	0,59	0,64	0,49	0,55	0,61	0,47	0,53	0,59	0,46	0,52	0,58	0,45	0,51	0,57
U23	0,56	0,61	0,67	0,52	0,58	0,63	0,5	0,56	0,61	0,49	0,55	0,6	0,48	0,54	0,6
U24	0,48	0,54	0,59	0,44	0,49	0,55	0,42	0,48	0,54	0,4	0,46	0,52	0,39	0,45	0,51
U25	0,49	0,55	0,61	0,45	0,51	0,57	0,44	0,5	0,55	0,42	0,48	0,54	0,41	0,47	0,53
U28	0,44	0,5	0,56	0,4	0,46	0,51	0,38	0,44	0,5	0,37	0,42	0,48	0,36	0,41	0,47
U30	0,47	0,53	0,59	0,43	0,49	0,55	0,41	0,47	0,53	0,4	0,46	0,52	0,39	0,45	0,51
U32	0,45	0,51	0,57	0,41	0,47	0,53	0,4	0,45	0,51	0,38	0,44	0,5	0,38	0,43	0,49
U38	0,46	0,52	0,57	0,42	0,48	0,54	0,4	0,46	0,52	0,39	0,45	0,51	0,39	0,45	0,51
U45	0,37	0,43	0,49	0,34	0,39	0,45	0,32	0,37	0,43	0,31	0,36	0,42	0,3	0,36	0,41
U50	0,35	0,4	0,46	0,31	0,37	0,42	0,3	0,35	0,4	0,29	0,34	0,39	0,28	0,33	0,39
U55	0,4	0,46	0,52	0,37	0,43	0,48	0,36	0,41	0,47	0,35	0,41	0,46	0,35	0,41	0,46
U60	0,31	0,36	0,42	0,28	0,32	0,38	0,26	0,31	0,36	0,25	0,3	0,35	0,25	0,29	0,34
U70	0,34	0,39	0,45	0,31	0,36	0,41	0,29	0,34	0,4	0,29	0,34	0,39	0,29	0,34	0,39
U75	0,26	0,31	0,36	0,23	0,28	0,33	0,22	0,26	0,31	0,21	0,25	0,3	0,21	0,25	0,3
U90	0,23	0,27	0,32	0,2	0,24	0,29	0,19	0,23	0,27	0,18	0,22	0,26	0,18	0,22	0,26
U100	0,28	0,33	0,38	0,25	0,3	0,35	0,24	0,29	0,34	0,24	0,28	0,33	0,24	0,28	0,33

The stated values are approximate values.

* module $m = 0,75$

** module $m = 1,15$

Efficiency factors

Efficiency factors depending on input (worm) speed and lubrication (mineral grease 'MG', mineral oil 'MO' or synthetic grease, synthetic oil 'SO')

A33

	n ₁ = 2800 rpm			n ₁ = 1400 rpm			n ₁ = 950 rpm			n ₁ = 700 rpm			n ₁ = 500 rpm		
	MF	MO	SO	MF	MO	SO	MF	MO	SO	MF	MO	SO	MF	MO	SO
U3,5	0,79	0,83	0,86	0,77	0,81	0,84	0,75	0,79	0,83	0,74	0,78	0,82	0,72	0,77	0,81
U5	0,77	0,81	0,84	0,74	0,78	0,82	0,72	0,76	0,81	0,71	0,75	0,8	0,69	0,74	0,79
U7	0,72	0,77	0,81	0,69	0,74	0,78	0,67	0,72	0,77	0,66	0,71	0,76	0,65	0,7	0,75
U10	0,69	0,74	0,78	0,65	0,7	0,75	0,64	0,69	0,74	0,62	0,68	0,73	0,61	0,67	0,72
U11	0,65	0,7	0,75	0,61	0,67	0,72	0,6	0,65	0,7	0,58	0,64	0,69	0,57	0,63	0,68
U12	0,66	0,71	0,75	0,62	0,67	0,72	0,6	0,66	0,71	0,59	0,64	0,7	0,58	0,63	0,69
U14	0,57	0,63	0,68	0,53	0,59	0,65	0,51	0,57	0,63	0,5	0,56	0,62	0,49	0,54	0,6
U15	0,6	0,65	0,7	0,56	0,62	0,67	0,54	0,6	0,65	0,53	0,58	0,64	0,51	0,57	0,63
U16	0,63	0,68	0,73	0,59	0,64	0,7	0,57	0,63	0,68	0,56	0,62	0,67	0,55	0,61	0,66
U17	0,61	0,66	0,71	0,57	0,62	0,68	0,55	0,61	0,66	0,54	0,6	0,65	0,53	0,59	0,64
U18	0,55	0,61	0,67	0,51	0,57	0,63	0,5	0,55	0,61	0,48	0,54	0,6	0,47	0,53	0,59
U20	0,54	0,6	0,66	0,5	0,56	0,62	0,49	0,54	0,6	0,47	0,53	0,59	0,46	0,52	0,58
U24	0,49	0,55	0,61	0,45	0,51	0,57	0,44	0,5	0,55	0,42	0,48	0,54	0,41	0,47	0,53
U28	0,4	0,46	0,52	0,37	0,42	0,48	0,35	0,4	0,46	0,33	0,39	0,45	0,32	0,38	0,43
U30	0,43	0,49	0,55	0,39	0,45	0,51	0,37	0,43	0,49	0,36	0,42	0,47	0,35	0,4	0,46
U32	0,46	0,52	0,58	0,42	0,48	0,54	0,4	0,46	0,52	0,39	0,45	0,51	0,38	0,44	0,5
U38	0,41	0,47	0,53	0,37	0,43	0,49	0,36	0,41	0,47	0,34	0,4	0,46	0,33	0,39	0,45
U50	0,31	0,36	0,42	0,28	0,33	0,38	0,26	0,31	0,38	0,25	0,3	0,35	0,24	0,29	0,34
U56	0,29	0,34	0,39	0,25	0,3	0,35	0,24	0,29	0,34	0,23	0,27	0,32	0,22	0,26	0,31
U60	0,31	0,36	0,42	0,28	0,33	0,38	0,26	0,31	0,37	0,25	0,3	0,35	0,25	0,29	0,35
U72	0,22	0,26	0,31	0,19	0,23	0,28	0,18	0,22	0,26	0,17	0,21	0,25	0,17	0,2	0,24
U75	0,24	0,28	0,33	0,21	0,25	0,29	0,2	0,24	0,28	0,19	0,23	0,27	0,18	0,22	0,26

The stated values are approximate values.

Efficiency factors

Efficiency factors depending on input (worm) speed and lubrication (mineral grease 'MG', mineral oil 'MO' or synthetic grease, synthetic oil 'SO')

A35

	$n_1 = 2800 \text{ rpm}$			$n_1 = 1400 \text{ rpm}$			$n_1 = 950 \text{ rpm}$			$n_1 = 700 \text{ rpm}$			$n_1 = 500 \text{ rpm}$		
	MF	MO	SO	MF	MO	SO	MF	MO	SO	MF	MO	SO	MF	MO	SO
U2,78	0,81	0,85	0,87	0,79	0,83	0,86	0,77	0,81	0,84	0,76	0,8	0,84	0,75	0,79	0,83
U5	0,78	0,82	0,85	0,75	0,79	0,83	0,73	0,78	0,82	0,72	0,77	0,81	0,71	0,76	0,8
U7,25	0,71	0,75	0,8	0,68	0,73	0,77	0,65	0,71	0,75	0,64	0,69	0,74	0,63	0,68	0,73
U8	0,71	0,76	0,8	0,68	0,73	0,77	0,66	0,71	0,76	0,65	0,7	0,75	0,63	0,69	0,74
U10	0,66	0,71	0,76	0,62	0,68	0,73	0,6	0,66	0,71	0,59	0,64	0,7	0,57	0,63	0,68
U11	0,65	0,7	0,75	0,62	0,67	0,72	0,6	0,65	0,7	0,58	0,64	0,69	0,57	0,63	0,68
U12	0,63	0,68	0,73	0,59	0,64	0,7	0,57	0,62	0,68	0,55	0,61	0,66	0,54	0,6	0,65
U15	0,57	0,62	0,68	0,53	0,59	0,64	0,5	0,56	0,62	0,49	0,55	0,61	0,48	0,54	0,59
U20	0,51	0,57	0,62	0,47	0,53	0,59	0,45	0,51	0,56	0,43	0,49	0,55	0,42	0,48	0,54
U25	0,44	0,5	0,56	0,4	0,46	0,52	0,38	0,44	0,5	0,37	0,42	0,48	0,35	0,41	0,47
U30	0,4	0,45	0,51	0,36	0,42	0,47	0,34	0,39	0,45	0,33	0,38	0,44	0,31	0,37	0,42
U35	0,41	0,47	0,53	0,37	0,43	0,49	0,36	0,41	0,47	0,34	0,4	0,46	0,33	0,39	0,44
U40	0,34	0,4	0,45	0,31	0,36	0,42	0,29	0,34	0,4	0,28	0,33	0,38	0,27	0,32	0,37
U50	0,28	0,33	0,39	0,25	0,3	0,35	0,24	0,28	0,33	0,23	0,27	0,32	0,22	0,26	0,31
U58	0,3	0,35	0,41	0,27	0,32	0,37	0,26	0,3	0,35	0,24	0,29	0,34	0,24	0,28	0,33
U90	0,18	0,22	0,26	0,16	0,19	0,23	0,15	0,18	0,22	0,14	0,17	0,21	0,13	0,16	0,2

The stated values are approximate values.

Efficiency factors

Efficiency factors depending on input (worm) speed and lubrication (mineral grease 'MG', mineral oil 'MO' or synthetic grease, synthetic oil 'SO')

A40

	$n_1 = 2800 \text{ rpm}$			$n_1 = 1400 \text{ rpm}$			$n_1 = 950 \text{ rpm}$			$n_1 = 700 \text{ rpm}$			$n_1 = 500 \text{ rpm}$		
	MF	MO	SO	MF	MO	SO	MF	MO	SO	MF	MO	SO	MF	MO	SO
U6,75	0,77	0,81	0,84	0,74	0,78	0,82	0,72	0,77	0,81	0,71	0,76	0,8	0,7	0,75	0,79
U8	0,74	0,78	0,82	0,7	0,75	0,79	0,68	0,73	0,78	0,67	0,72	0,77	0,66	0,71	0,76
U10	0,72	0,77	0,81	0,69	0,74	0,78	0,67	0,72	0,77	0,66	0,71	0,76	0,65	0,7	0,75
U12	0,65	0,7	0,75	0,62	0,67	0,72	0,6	0,65	0,7	0,58	0,64	0,69	0,57	0,62	0,68
U15	0,64	0,69	0,74	0,6	0,65	0,71	0,58	0,64	0,69	0,57	0,62	0,68	0,55	0,61	0,66
U20	0,61	0,66	0,71	0,57	0,63	0,68	0,55	0,61	0,66	0,54	0,6	0,65	0,53	0,59	0,64
U25	0,52	0,58	0,64	0,48	0,54	0,6	0,46	0,52	0,58	0,45	0,51	0,56	0,43	0,49	0,55
U28	0,47	0,53	0,59	0,43	0,49	0,55	0,41	0,47	0,53	0,4	0,46	0,52	0,39	0,44	0,5
U30	0,51	0,57	0,62	0,47	0,53	0,59	0,45	0,51	0,57	0,44	0,5	0,55	0,43	0,48	0,54
U35	0,49	0,55	0,6	0,45	0,51	0,57	0,43	0,49	0,55	0,42	0,48	0,54	0,41	0,47	0,53
U36	0,39	0,45	0,5	0,35	0,41	0,47	0,33	0,39	0,44	0,32	0,37	0,43	0,31	0,36	0,42
U38	0,41	0,47	0,53	0,37	0,43	0,49	0,36	0,41	0,47	0,34	0,4	0,45	0,33	0,38	0,44
U40	0,44	0,5	0,56	0,4	0,46	0,52	0,38	0,44	0,5	0,37	0,43	0,48	0,36	0,41	0,47
U50	0,42	0,48	0,54	0,38	0,44	0,5	0,37	0,42	0,48	0,35	0,41	0,47	0,35	0,4	0,46
U56	0,31	0,36	0,42	0,28	0,33	0,38	0,26	0,31	0,36	0,25	0,3	0,35	0,24	0,29	0,34
U60	0,28	0,33	0,38	0,25	0,29	0,34	0,23	0,28	0,32	0,22	0,26	0,31	0,21	0,25	0,3
U70	0,35	0,4	0,46	0,31	0,37	0,42	0,3	0,35	0,4	0,29	0,34	0,39	0,28	0,33	0,39
U75	0,25	0,3	0,35	0,23	0,27	0,32	0,21	0,25	0,3	0,2	0,24	0,29	0,19	0,23	0,28
U80	0,28	0,33	0,39	0,25	0,3	0,35	0,24	0,28	0,33	0,23	0,27	0,32	0,22	0,26	0,31
U90	0,29	0,34	0,4	0,36	0,31	0,36	0,25	0,29	0,35	0,24	0,28	0,33	0,23	0,28	0,33

A50

	$n_1 = 2800 \text{ rpm}$			$n_1 = 1400 \text{ rpm}$			$n_1 = 950 \text{ rpm}$			$n_1 = 700 \text{ rpm}$			$n_1 = 500 \text{ rpm}$		
	MF	MO	SO	MF	MO	SO	MF	MO	SO	MF	MO	SO	MF	MO	SO
U4,25	0,8	0,84	0,87	0,78	0,82	0,85	0,76	0,8	0,84	0,75	0,79	0,83	0,74	0,78	0,82
U6	0,77	0,81	0,84	0,74	0,78	0,82	0,72	0,77	0,81	0,71	0,76	0,8	0,7	0,74	0,79
U8	0,72	0,76	0,8	0,69	0,74	0,78	0,67	0,72	0,76	0,65	0,7	0,75	0,64	0,69	0,74
U12	0,66	0,71	0,76	0,63	0,68	0,73	0,61	0,66	0,71	0,59	0,65	0,7	0,58	0,63	0,69
U13,5	0,65	0,7	0,74	0,61	0,67	0,72	0,59	0,64	0,7	0,57	0,63	0,68	0,56	0,62	0,67
U19	0,55	0,61	0,66	0,52	0,57	0,63	0,49	0,55	0,61	0,48	0,54	0,59	0,46	0,52	0,58
U23	0,52	0,58	0,64	0,49	0,55	0,6	0,46	0,52	0,58	0,45	0,51	0,57	0,43	0,49	0,55
U27	0,48	0,54	0,59	0,44	0,5	0,56	0,42	0,48	0,54	0,4	0,46	0,52	0,39	0,45	0,51
U35	0,43	0,49	0,55	0,4	0,45	0,51	0,37	0,43	0,49	0,36	0,41	0,47	0,34	0,4	0,46
U46	0,36	0,41	0,47	0,32	0,38	0,43	0,3	0,36	0,41	0,29	0,34	0,4	0,28	0,33	0,38
U55	0,31	0,37	0,42	0,29	0,34	0,39	0,27	0,31	0,37	0,25	0,3	0,35	0,24	0,29	0,34
U69	0,27	0,32	0,37	0,24	0,29	0,34	0,23	0,27	0,32	0,21	0,26	0,3	0,2	0,25	0,29

The stated values are approximate values.

Efficiency factors

Efficiency factors depending on input (worm) speed and lubrication (mineral grease 'MG', mineral oil 'MO' or synthetic grease, synthetic oil 'SO')

A53

	$n_1 = 2800 \text{ rpm}$			$n_1 = 1400 \text{ rpm}$			$n_1 = 950 \text{ rpm}$			$n_1 = 700 \text{ rpm}$			$n_1 = 500 \text{ rpm}$		
	MF	MO	SO	MF	MO	SO	MF	MO	SO	MF	MO	SO	MF	MO	SO
U4,75	0,8	0,84	0,87	0,78	0,82	0,85	0,76	0,8	0,84	0,75	0,79	0,83	0,74	0,78	0,82
U6,67	0,77	0,81	0,84	0,74	0,78	0,82	0,72	0,77	0,81	0,71	0,76	0,8	0,7	0,74	0,79
U9,67	0,72	0,76	0,8	0,69	0,74	0,78	0,67	0,72	0,76	0,65	0,7	0,75	0,64	0,69	0,74
U13,5	0,66	0,71	0,76	0,63	0,68	0,73	0,61	0,66	0,71	0,59	0,65	0,7	0,58	0,63	0,69
U15	0,65	0,7	0,74	0,61	0,67	0,72	0,59	0,64	0,7	0,57	0,63	0,68	0,56	0,62	0,67
U21	0,55	0,61	0,66	0,52	0,57	0,63	0,49	0,55	0,61	0,48	0,54	0,59	0,46	0,52	0,58
U25	0,52	0,58	0,64	0,49	0,55	0,6	0,46	0,52	0,58	0,45	0,51	0,57	0,43	0,49	0,55
U28	0,44	0,5	0,56	0,41	0,47	0,53	0,39	0,45	0,51	0,37	0,43	0,49	0,36	0,42	0,47
U30	0,48	0,54	0,59	0,44	0,5	0,56	0,42	0,48	0,54	0,4	0,46	0,52	0,39	0,45	0,51
U38	0,43	0,49	0,55	0,4	0,45	0,51	0,37	0,43	0,49	0,36	0,41	0,47	0,34	0,4	0,46
U50	0,36	0,41	0,47	0,32	0,38	0,43	0,3	0,36	0,41	0,29	0,34	0,4	0,28	0,33	0,38
U60	0,31	0,37	0,42	0,29	0,34	0,39	0,27	0,31	0,37	0,25	0,3	0,35	0,24	0,29	0,34
U75	0,27	0,32	0,37	0,24	0,29	0,34	0,23	0,27	0,32	0,21	0,26	0,3	0,2	0,25	0,29

A63

	$n_1 = 2800 \text{ rpm}$			$n_1 = 1400 \text{ rpm}$			$n_1 = 950 \text{ rpm}$			$n_1 = 700 \text{ rpm}$			$n_1 = 500 \text{ rpm}$		
	MF	MO	SO	MF	MO	SO	MF	MO	SO	MF	MO	SO	MF	MO	SO
U6	0,8	0,84	0,87	0,78	0,82	0,85	0,76	0,8	0,84	0,75	0,79	0,83	0,74	0,78	0,82
U12	0,72	0,76	0,8	0,69	0,74	0,78	0,67	0,72	0,76	0,65	0,7	0,75	0,64	0,69	0,74
U19	0,65	0,71	0,75	0,62	0,67	0,72	0,6	0,65	0,7	0,58	0,64	0,69	0,57	0,62	0,68
U26	0,55	0,61	0,66	0,52	0,57	0,63	0,49	0,55	0,61	0,48	0,54	0,59	0,46	0,52	0,58
U34	0,5	0,56	0,62	0,47	0,53	0,58	0,44	0,5	0,56	0,43	0,49	0,54	0,41	0,47	0,53
U48	0,43	0,49	0,55	0,4	0,45	0,51	0,37	0,43	0,49	0,36	0,41	0,47	0,34	0,4	0,46
U63	0,36	0,41	0,47	0,32	0,38	0,43	0,3	0,36	0,41	0,29	0,34	0,4	0,28	0,33	0,38
U70	0,29	0,34	0,39	0,26	0,31	0,36	0,24	0,29	0,34	0,23	0,28	0,32	0,22	0,26	0,3

The stated values are approximate values.

Efficiency factors

Efficiency factors depending on input (worm) speed and lubrication (mineral grease 'MG', mineral oil 'MO' or synthetic grease, synthetic oil 'SO')

A65

	$n_1 = 2800 \text{ rpm}$			$n_1 = 1400 \text{ rpm}$			$n_1 = 950 \text{ rpm}$			$n_1 = 700 \text{ rpm}$			$n_1 = 500 \text{ rpm}$		
	MF	MO	SO	MF	MO	SO	MF	MO	SO	MF	MO	SO	MF	MO	SO
U6,25	0,8	0,84	0,87	0,78	0,82	0,85	0,76	0,8	0,84	0,75	0,79	0,83	0,74	0,78	0,82
U12,66	0,72	0,76	0,8	0,69	0,74	0,78	0,67	0,72	0,76	0,65	0,7	0,75	0,64	0,69	0,74
U20	0,65	0,71	0,75	0,62	0,67	0,72	0,6	0,65	0,7	0,58	0,64	0,69	0,57	0,62	0,68
U28	0,55	0,61	0,66	0,52	0,57	0,63	0,49	0,55	0,61	0,48	0,54	0,59	0,46	0,52	0,58
U36	0,5	0,56	0,62	0,47	0,53	0,58	0,44	0,5	0,56	0,43	0,49	0,54	0,41	0,47	0,53
U50	0,43	0,49	0,55	0,4	0,45	0,51	0,37	0,43	0,49	0,36	0,41	0,47	0,34	0,4	0,46
U66	0,36	0,41	0,47	0,32	0,38	0,43	0,3	0,36	0,41	0,29	0,34	0,4	0,28	0,33	0,38
U75	0,29	0,34	0,39	0,26	0,31	0,36	0,24	0,29	0,34	0,23	0,28	0,32	0,22	0,26	0,31

A80

	$n_1 = 2800 \text{ rpm}$			$n_1 = 1400 \text{ rpm}$			$n_1 = 950 \text{ rpm}$			$n_1 = 700 \text{ rpm}$			$n_1 = 500 \text{ rpm}$		
	MF	MO	SO	MF	MO	SO	MF	MO	SO	MF	MO	SO	MF	MO	SO
U6,75	0,79	0,83	0,86	0,78	0,82	0,85	0,76	0,8	0,84	0,75	0,79	0,83	0,73	0,78	0,82
U12	0,75	0,79	0,83	0,72	0,77	0,81	0,7	0,75	0,79	0,69	0,74	0,78	0,68	0,73	0,77
U20	0,63	0,69	0,74	0,61	0,66	0,71	0,59	0,64	0,7	0,57	0,63	0,68	0,55	0,61	0,67
U30	0,53	0,59	0,64	0,51	0,57	0,62	0,49	0,55	0,6	0,47	0,53	0,58	0,45	0,51	0,57
U50	0,45	0,51	0,57	0,42	0,48	0,53	0,4	0,45	0,51	0,38	0,44	0,49	0,37	0,42	0,48
U80	0,3	0,35	0,41	0,28	0,33	0,38	0,27	0,31	0,37	0,25	0,3	0,35	0,24	0,28	0,33

The stated values are approximate values.

Tolerance

Backlash tolerances for worm gears (valid for gears with a pressure angle of 15°)

β_0 corresponds to γ_m of the worm

Pitch diameter of the worm gear	Module m_n	Backlash tol. at pitch diameter [mm]			
		β up to 24°		β over 24°	
		min.	max.	min.	max.
over 12 up to 25	0,4 - 0,6	0,07	0,092	0,077	0,102
	>0,6 - 1,3	0,075	0,099	0,083	0,109
	>1,3 - 2,0	0,08	0,106	0,089	0,117
over 25 up to 50	0,4 - 0,6	0,075	0,099	0,083	0,108
	>0,6 - 1,3	0,08	0,106	0,089	0,117
	>1,3 - 2,0	0,086	0,114	0,095	0,125
	>2,0 - 4,0	0,094	0,124	0,103	0,137
over 50 up to 100	0,4 - 0,6	0,08	0,106	0,089	0,117
	>0,6 - 1,3	0,086	0,114	0,095	0,125
	>1,3 - 2,0	0,094	0,124	0,103	0,137
	>2,0 - 4,0	0,102	0,134	0,112	0,148

The backlash values are based on an ideal center distance. More backlash will appear if the center distance is actually at the upper tolerance. 0.05mm above ideal center distance will result in 0.027 mm more backlash.

Lubrication

Lubrication has an essential influence on efficiency, heat generation and life time. A good choice is a synthetic oil on the basis of polyglykol and synthetic oil or grease on the basis of polyalphaolefin.

Moreover polyalphaolefin has a high compatibility to common sealing materials.

High viscosity synthetic oils (ISO VG 680 bzw. ISO VG 1000) are used preferably for worm gear sets.

In case of smaller center distances mineral or synthetic grease in consistency-class 0 up to 00 can be used as well.

Comparison of the different basis oils

Characteristics	Mineral oil	Polyalphaolefin synth.	Polyglykol synth.
Viscosity at low temp.	4	3	3
Wear protection	4	2	1
Frictional behaviour	3	2	1
High temp. Oxidation stability	4	2	1
Water seperation ability	4	2	5
Air release ability	3	2	4
Rust protection	1	1	3
Mix with mineral oil	-	1	5
Laquer compatibility	1	1	3
Seal compatibility	1	1	3
Low evaporation losses	4	1	3

1=excellent

2=very good

3=good

4=sufficient

5=bad

Subject to technical changes